

# **Operator's Manual GB HIAB X-HiDuo 138/158/188/228/258/298**

This operator's manual is an Original Instruction and applies for cranes from serial number:  
BL138HD00001, BL158HD00001, BL188HD01005, BL228HD00001,  
BL258HD00001, BL298HD00001

2017-02

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## Congratulations with your new crane!

You are now the owner of a quality product from Cargotec, built to the highest standards of safety and quality.

The aim of this manual is to help you handle your crane safely and with full satisfaction.

Please read the complete manual. It provides detailed information about the crane, control system and the practical management and maintenance of the crane.

We advise you to read it carefully and familiarize yourself with your crane before you start to use it.



Help us to improve this manual. Please send your comments and suggestions to **[documentation@hiab.com](mailto:documentation@hiab.com)**

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## 1.1 This Operator's Manual is intended for operators of this HIAB crane.

**This manual describes:**

- Operation
- Safety precautions and warnings
- The crane control system
- Maintenance and troubleshooting

**Enclosed to this manual the Installer will provide:**

- Technical Data for your crane
- Technical Data and manuals for add on equipment if fitted

**Study these instructions carefully**



### **DANGER**

If you do not study the complete Operator's Manual for your crane carefully, it could lead to fatal accidents or serious damage.

**Therefore you should:**

- Study the entire Operator's Manual carefully.
- Study the operating manuals for other add-on equipment, if fitted.
- Use the crane only after having done so.
- Follow the directions for use, operation and maintenance of the crane and add on equipment exactly.
- Store the Technical Data and manuals from the Installer, together with this Operator's manual.



### **! NOTE**

The manufacturer reserves the right to change specifications, equipment, operating instructions and maintenance instructions without prior notice.

**NOTE**

HIAB shall at all times have the right to:

- install, maintain and dismantle automated remote diagnostics system or similar sensor-based system (the “System”) in and from the Equipment; and
- access, send, receive, collect, store and use any and all information and data gathered or created by such System including but not limited to information concerning operation, operating environment, movement, condition, logon, location and similar information relating to the Equipment (the “Information”).

The Customer shall not in any way remove or alter the System, nor interfere with the use of the System or the Information. The System and the Information and all their further developments shall at all times be and remain the exclusive property of HIAB without granting any right or license to the customer.

## 1.2 Indications in the Operator’s Manual

### What must you do and not do?

The following indications are used in the Operator’s Manual:

**DANGER**

Danger to life for yourself or to bystanders.  
Follow the instructions carefully!

**WARNING**

Danger of injury to yourself or to bystanders, or danger of serious damage to the crane or other objects.  
Follow the instructions carefully.



**CAUTION**

Hazard for the crane or crane components.  
Follow the instructions carefully.

**Important:**

If actions are numbered

1. Do this
2. Do that
3. ....
4. ....
5. ....

you should carry them out in numerical order!

**! NOTE**

Extra information that can prevent problems.

**TIP**

Tip to make the work easier to carry out.

**Symbol for reference to a component in an illustration.**

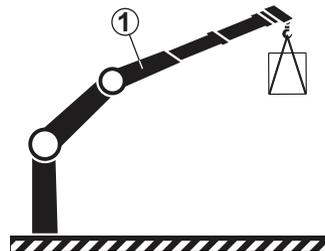
① Refers to a component in an illustration.

[option]: Indication for parts that are not-standard for the crane, but are an option. Not all [option] are available for your crane.

**DANGER**

Only persons with the requisite knowledge and experience with cranes may use the crane.  
Never operate the crane when you are sick, tired, under the influence of medicines, alcohol or other drugs.

- Take the delivery instructions from your HIAB Service workshop, or receive instruction from an experienced person from your own company. Only then should you operate your crane.



- Ensure that you comply with the statutory requirements of the country in which you use the crane (for example, certificate, obligatory safety-helmet).

**DANGER**

- Carry out yourself only the service and maintenance work you have the requisite knowledge and experience of.
- All other maintenance work may only be carried out by a HIAB service workshop.
- Ensure that every defect is rectified immediately, according to the instructions.
- Follow the instructions exactly!
- All other work to rectify faults must be performed by personnel in a HIAB service workshop!

**WARNING**

- Never clean the electronic system, plastic components, signs or bearings with a high-pressure jet cleaner. It could cause damage.
- Never expose the electronic system to high electrical voltages. This could damage the control system.
- Never immerse the controller in water or other liquid. This will make the controller unusable.

If your crane is equipped with add-on lifting equipment (hoist, rotator, etc.):

- The operation of the crane with add-on lifting equipment can differ from the operation as described in this manual.
- You should therefore study the Operating Manual for the add-on equipment carefully, before you use the crane.
- Take particular note when placing the crane in to or out of transport position.

## 2.1 Main groups

This HIAB crane consists of the following main groups:

- Crane base with column and slewing system
- Stabiliser system
- Boom system
- Operating system - hydraulic components

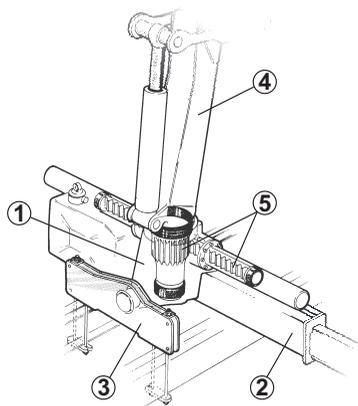
Some accessories can be fitted depending on your crane configuration:

- Manual extensions [option]
- Hoist [option]
- JIB [option]
- Add-on lifting accessories [option]
- Hooks [option]
- Separate lifting accessories [option]

## 2.2 Crane base with column and slewing system

The crane base, column and the slewing system consist of the following components:

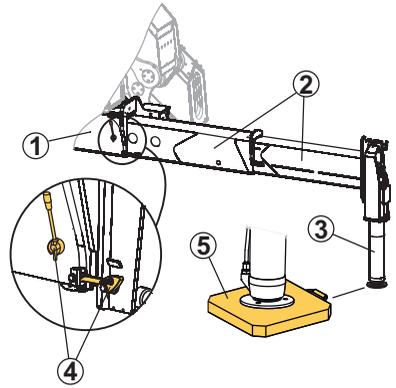
- Crane base ①  
with stabiliser beams ② and three-point bridge ③
- Column ④  
fitted to the crane base
- Rack and pinion slewing system ⑤



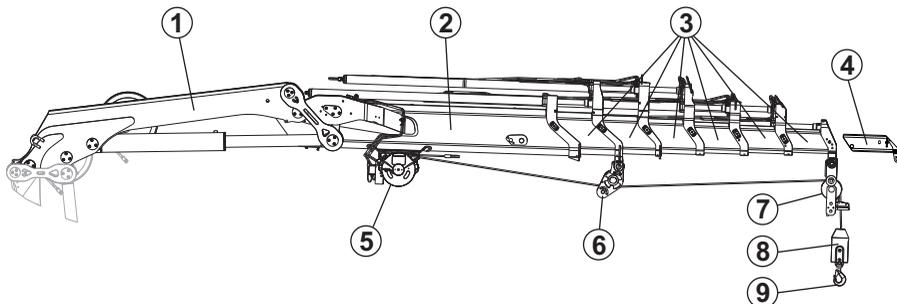
### 2.3 Stabiliser system

Every HIAB crane is equipped with two stabiliser extensions and two stabiliser legs. Auxiliary stabiliser systems may be needed for heavy cranes. The stabiliser system consists of:

- ① Stabiliser beam
- ② Stabiliser extensions
- ③ Stabiliser legs
- ④ Stabiliser locking devices [option]
- ⑤ Extra support plates



## 2.4 Boom system



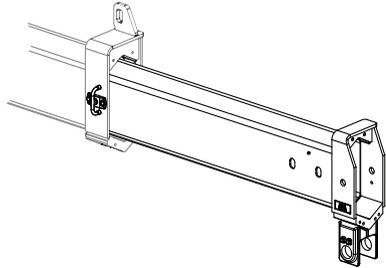
**The boom system consists of the following components:**

- ① 1st boom
- ② 2nd boom
- ③ Hydraulic extensions  
The length of the hydraulic extension depends on the type of crane.
- ④ Manual extensions [option]
- ⑤ Hoist [option]
- ⑥ Rope guide [option]  
Only present if the crane is equipped with a minimum of 3 hydraulic extensions.
- ⑦ Top roller [option]  
The top roller must only be attached to a hydraulic extension. Never to a manual extension.
- ⑧ Counterweight [option]
- ⑨ Hook [option]

## 2.5 Accessories on the boom system

### Manual extensions [option]

Manual extension is slid by hand into the hydraulic extension.

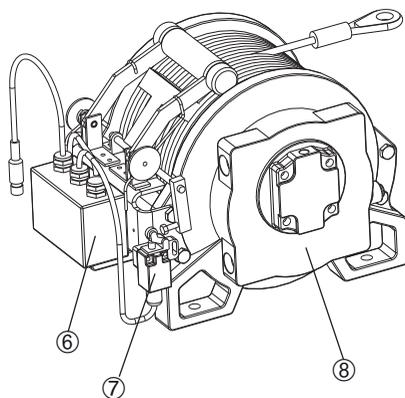
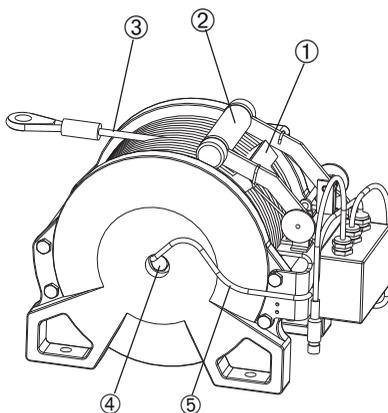


### Hoist [option]

The hoist is a crane accessory which permits load handling without any or only limited boom movement. An obvious advantage is that the hoist makes it possible to handle loads far below ground level. Lifting and lowering is achieved by winding/ unwinding the rope. A number of auxiliary components are needed, such as intermediate pulleys and a hook pulley. As an option, a snatch block can be installed to duplicate lifting capacity.

**The Hoist consists of the following components:**

- Wear plate ① for rope end monitoring
- Pressure roller ②
- Rope ③
- Load sensor ④
- Electrical wire to load sensor ⑤
- Electronic box ⑥
- Switch ⑦ for 3-rolls left to rope end monitoring
- Motor ⑧



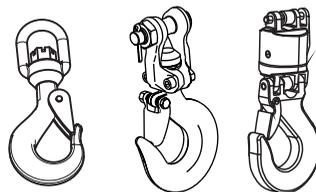
**Hooks [option]**

Different hooks can be mounted depending on the crane model.



**DANGER**

Never exceed the maximum permissible loading of the hook.



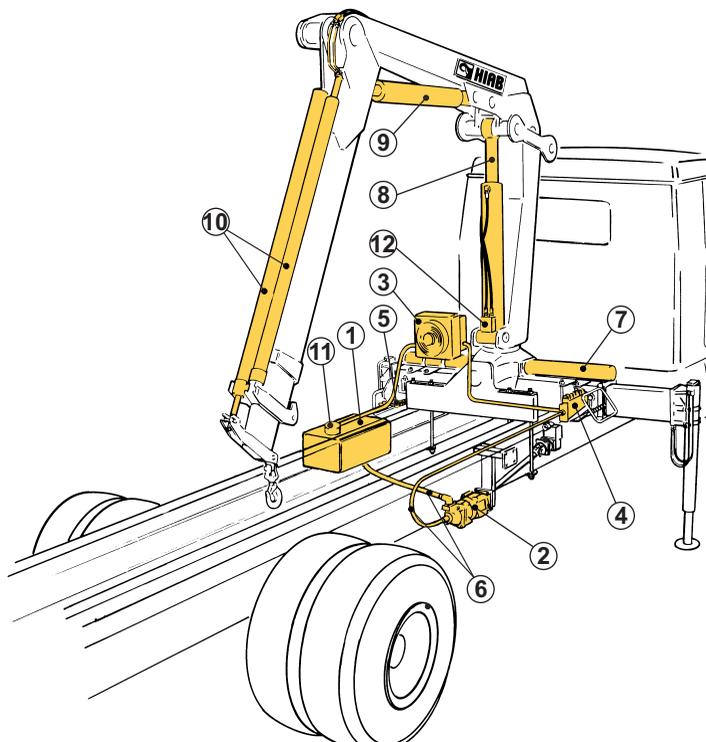
**Separate lifting accessories [option]**

Separate lifting accessories, help to make or use a slinging device: eye-hooks, shackles, eye-bolts etc.



## 2.6 Operating system - hydraulic components

The operating system consists of the following hydraulic components:



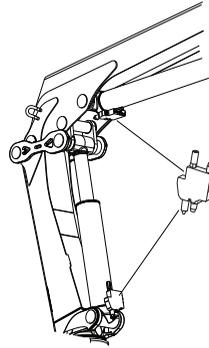
① Oil tank	⑤ Stabiliser control valve [option]	⑪ Return filter
② Hydraulic pump	⑥ Hydraulic hoses and lines	⑫ Load holding valve
③ Oil cooler [option]	⑦ Slewing cylinders / Motor reducers	Pressure filter [option]
④ Main control valve	Actuators: ⑧ First boom cylinder ⑨ Second boom cylinder ⑩ Extension cylinder/s	

## 2.7 LHV Load holding valves

All cylinders are equipped with load-holding valves as a safety device. After a crane movement they hold the crane in position, also in the unlikely event of a burst hose.

If there is a leak or a component fractures, such as a pipe, hose or a coupling, the load-holding valves will stop the booms from collapsing down, even when the hydraulic system is switched off, and you operate a particular crane function.

To operate a hydraulic cylinder equipped with a load holding valve, an opening pressure is required.



## 2.8 Description of HIAB X-HiDuo

The HIAB

X-HiDuo 138

X-HiDuo 158

X-HiDuo 188

X-HiDuo 228

X-HiDuo 258

X-HiDuo 298 are compact, fully hydraulically operated loader crane.

The crane type and the manufacturer are marked on the manufacturer plate.

The hoist[option] is designed for a HIAB crane, installed on the second boom.



### ! NOTE

The exact technical information for your crane is shown in the Technical Data.

### 3.1 Operating conditions

You may only use the crane under the following conditions:

- In the open air, or in spaces with sufficient ventilation.
- With a mean wind velocity less than 13.3 m/sec (approx. 29.7 mph). **See the wind speed table.**



#### DANGER

- If you use the crane in a confined space you could suffocate from the exhaust gases from the vehicle.
- Never use the crane in a high wind or storm. When the mean wind velocity exceeds 13.3 m/sec (approx. 29.7 mph) the crane will behave unpredictably. **Never** use the crane during a thunderstorm.
- **Never** use the crane at temperatures below -40°C (-40°F), as the steel's properties deteriorate below this temperature.



#### WARNING

- At temperatures below 0°C (32°F):  
Do **not** touch the operating levers during the first few minutes.
- When starting in cold weather, the wear on the hydraulic system is greater than at normal working temperatures.

To get a good function of the crane, it should be started as follows:

- Engage the power take-off at low rpm.
- Allow the system to idle for a few minutes.
- Operate stabiliser legs up and down for one minute, in order to warm up the oil.



### 3.2 Wind speeds

Wind speed averaged over 10 minutes at a height of 10 m

Wind Force	Above flat ground		Characteristics
	m/s	Wind type	
0	0.0 - 0.2	Calm	Calm, smoke rises vertically or nearly vertically
1 2	0.3 - 1.5 1.6 - 3.3	Slight breeze	Wind direction recognisable from smoke plumes, the wind begins to be noticeable on the face; leaves begin to rustle and weather vanes can start to move.
3 4	3.4 - 5.4 5.5 - 7.9	Moderate wind	Leaves and twigs in continuous movement, small branches begin to move. Dust and paper begin to move over the ground.
5	8.0 - 10.7	Fairly strong wind	Small leaved branches make swaying movements; crested waves form on lakes and canals.
6	10.8 - 13.8	Strong wind	Large branches move; you can hear the wind whistling in telephone wires; umbrellas can only be held with difficulty.
7	13.9 - 17.1	Severe wind	Entire trees move; the wind causes difficulty when you walk into it.
8	17.2 - 20.7	Stormy wind	Twigs break off, walking is difficult.
9	20.8 - 24.4	Storm	Causes superficial damage to buildings (chimney pots, roof-tiles, and TV antennae are blown off).
10	24.5 - 28.4	Severe storm	Uprooted trees; considerable damage to buildings etc. (occurs infrequently on land).
11	28.5 - 32.6	Very severe storm	Causes extensive damage (occurs very infrequently on land).
12	> 32.6	Hurricane	

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### 3.3 Definition of a HIAB loader crane

#### Usage of the crane

The HIAB loader crane is used to lift and move loads in the working area permitted by the load plate and the load diagram. The cranes are normally mounted on a vehicle but they can also be mounted on a fixed base plate. The crane can be equipped with a number of accessories.

Loader cranes are designed for loading and unloading the vehicle, as well as for other duties as specified:

#### Permitted duties:

- Loading and unloading cargo from/to a vehicle
- Lifting of loads from the ground/vehicle to a higher place
- Installation work (beams, concrete plates, windows...) in building constructions
- Lifting construction material (wall boards, bricks, blocks...) on a pallet fork to a building, taking the material from the vehicle on which the crane is mounted, from another vehicle or from the ground
- Hoisting, e.g. beams, concrete plates and any other material and equipment used in building construction
- With a bucket, moving filling material at a construction site
- Handling large loads (containers, boats, machinery, vehicles...)
- Collection of waste and recycling material (glass, paper, cardboard, plastic...)
- Installation of informative posts, road signs, notice boards, traffic lights, street lights...
- Handling submerged pumps in wells, using a hoist

**Forbidden duties:**

- Crane mounted onboard ships or floating structures, only permitted in cases authorized by HIAB
- Continuous use as a production crane in assembly lines, foundries..., except for cranes prepared for that purpose
- Handle loads, work with submerge boom system or accessories, in strong currents such as rivers
- Loading cargo that is partially loaded or fastened by other means, without making sure the capacity of the crane is enough for the entire load
- Any duty which implies:
  - Pressure against the ground, unless the crane is specifically prepared for this
  - Push/pull with the boom system against any type of obstacle (wall, ground...)

**DANGER**

Lifting people with a crane is never allowed unless it is a MEWP crane. When working in a personnel basket, both feet must have contact with the floor of the basket. Standing on boxes or ladders in the basket can lead to injury or death.

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### 3.3.1 Determination - Hoist

The TC hoists belong to the group of hoisting winches. The use as determined is hoisting and lowering of loads as specified for each hoist type and under the attention of the given installation regulations as well as of the safety notes.

Passenger transport with a.m. hoists is forbidden!

The use as determined also includes the related equipment manufacturer's recommendations regarding installation, operation and maintenance.

Machine safety is guaranteed only if it is used for its intended purpose and according to instructions in this manual.

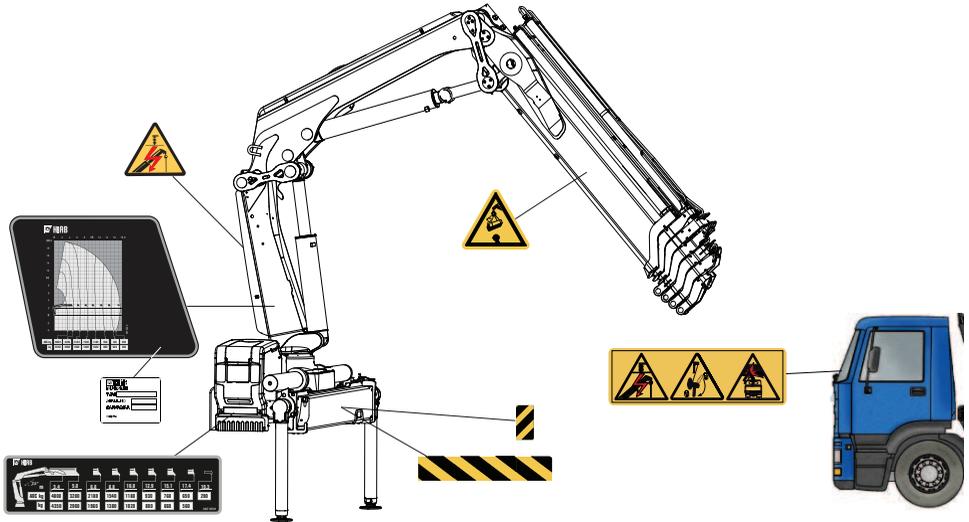
### 3.3.2 Noise declaration

The following values for emitted noise may be taken as general and conservative values for ordinary installations of loader cranes on normal diesel engine powered trucks. Declared dual-number noise emission values in accordance with ISO 4871:

- Emitted A-weighted sound power level for basic loader cranes in accordance with ISO 3744:  $L_{wA} = 103$  dB (Uncertainty:  $K_{wA} = 2$  dB).
- Emitted A-weighted sound power level for loader cranes with hoist in accordance with ISO 3744:  $L_{wA} = 107$  dB (Uncertainty:  $K_{wA} = 2$  dB).
- A-weighted sound pressure level at loader crane control stations in accordance with ISO 11201:  $L_{pA} = 95$  dB (Uncertainty:  $K_{pA} = 4$  dB).

Particular installations can be quieter, in which case a post installation noise measurement in accordance with clause 6.3 of EN 12999:2011 may be used to prove this.

### 3.3.3 Signs on the crane



### 3.3.4 Maximum load

#### Lifting capacity

Your crane has a certain lifting capacity, expressed in kNm or tm. This lifting capacity is also known as the load moment. The lifting capacity is: the payload at hook multiplied by the outreach in metres that the crane can operate at different positions. The lifting capacity of your crane determines the maximum load your crane may lift within its working zone. However take careful note; the greater the operating radius of the crane, the lower the lifting capacity will be because of the weight of the boom system itself. The load plate and the load diagram on your crane show the maximum loads you may lift in the operating reach of your crane.



**DANGER**

- Overloading could result in damage to the crane or in the worst case, personal injury or death
- Never increase a hanging load, since that may cause a load holding valve to open and/or the vehicle to turn over.
- Never use the crane with the OLP system switched off.

**! NOTE**

The extra weight of the lifting accessories has to be added to the load. Thus, with lifting accessories the load you can lift is less heavy

**Load plate**

On the plate is the maximum weight that you may lift at a given reach, with the 1st boom in the optimum position. In chapter Technical Data in this manual you will find these values for your crane.

Booms	1	2	3	4	5	6	7	8	9	10
ADC Kg	XXXXX									
Kg	XXXXX									

**Optimum position**

The weight that your crane can lift will be determined by:

- Stability test of your crane on vehicle.
- Stabiliser extensions positioned and legs pressed to ground.
- The reach at which you are working and the optimum position of the boom.
- The optimal position for your crane is on the load plate.



**DANGER**

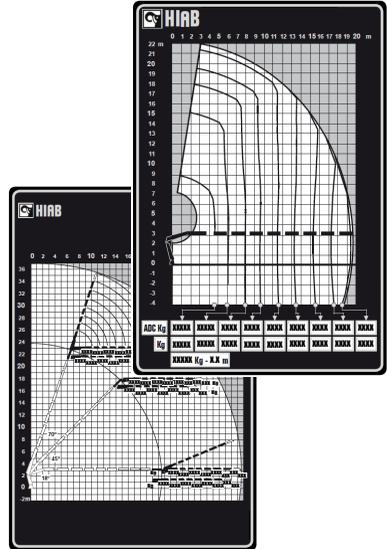
**Never** exceed the maximum weight on the load plate.

**Load diagram**

The load diagrams are placed on the column and show the maximum loads your crane / JIB (if fitted) / hoist (if fitted) may lift in the entire working zone (manual extensions excluded). The load diagram drawing will also be found in the enclosed Technical Data.

**The white area is the working zone of the crane.**

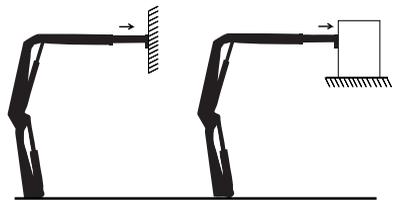
The load curves show the maximum load that may be lifted at a given reach and height. For a given maximum load, the possible working zone is to the left of the load curve. The lifting capacity for some cranes is limited in the high lifting area.



**⚠ WARNING**  
 Care must be taken when handling loads in the high lifting area, so the load/tool does not come into contact with the boom system.



**⚠ WARNING**  
 Never operate the hydraulic extensions against a solid object when the first boom is completely lifted. Do not try to push or compress loads when the first boom is fully lifted, as this could cause damage to the first boom cylinder.



### 3.3.5 Maximum load moment

If your crane has reached the maximum load moment (lifting capacity), the OLP gives a warning and locks any crane movement that will increase the load moment. This is known as an OLP situation.

If the second boom is raised, then the following movements are locked:

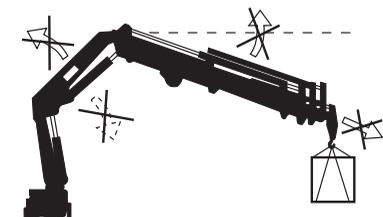
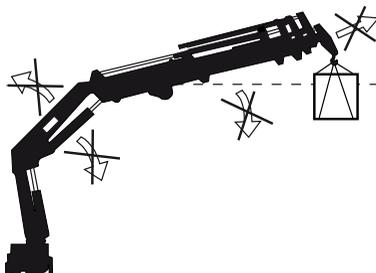
- first boom down/up
- second boom down
- extension boom out

If the second boom is down, then the following movements are locked:

- first boom up
- second boom up
- extension boom out
- first boom down (certain crane types and cases)

#### Lifting the load

You obtain the best from your crane in this way: Ensure that you always have the work in clear view. If you cannot see the load properly, you could cause a fatal accident or serious damage.



### Sling length

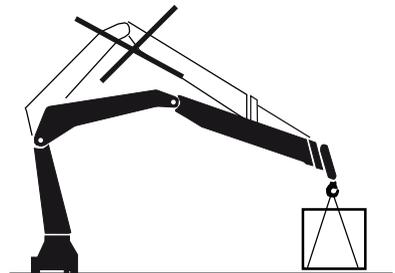
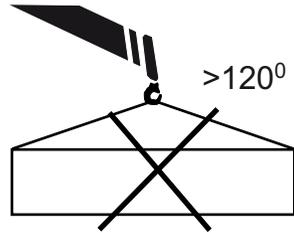
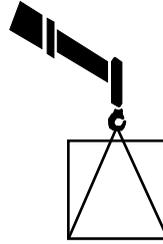
Always attach the load using the shortest possible sling. The angle between the legs of the sling must not exceed  $120^\circ$ . The maximum working load (usually known as the working load limit (WLL) in standards) of a multilegged sling for general purposes is calculated by multiplying the WLL of a single leg by a mode factor, in accordance with the table.

Max angle to the vertical of any sling leg (degrees)	Mode factor two legged sling	Mode factor three and four legged sling
0-45	1,4	2,1
45-60	1,0	1,5

If the angle between the legs of the sling exceeds  $90^\circ$ , the slings should not be hung directly on the hook, but rather be slung from a ring that is hung on the hook.

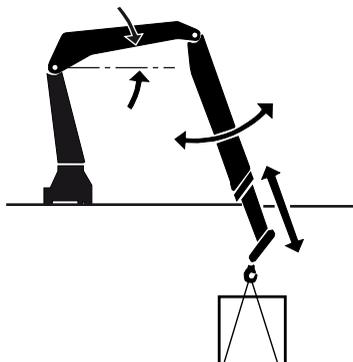
### Working close to the load

Always try to lift the load with the extension boom retracted, however not completely. The crane then has the greatest lifting capacity. Place the vehicle as close as possible to the load.



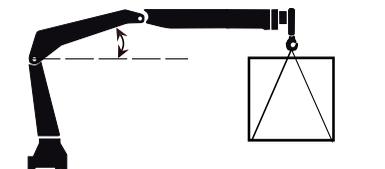
## Working below ground level

If you have to load or unload below the level of the ground: keep the first boom angle to about 10 to 30° above the horizontal plane.



## Heavy loads

Lift heavy loads with the second boom in the optimum position in relation to the first boom. For this, see the load plate on your crane.



## DANGER

Never exceed the maximum permissible loading of the hook.

## Heavy loads cannot be handled with the boom straight.

Set the second boom, so there is an angle in relation to the first boom.

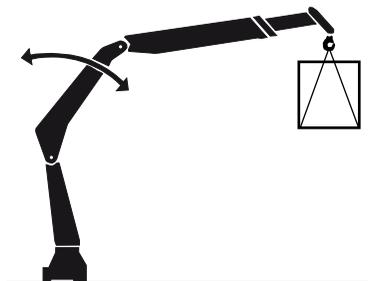
## Loads at the extreme limit of the working zone

Also in this case, angle down the second boom somewhat. Only use the first boom .



## TIP

Make smooth crane movements: operate the crane with various functions simultaneously. In this way you will also prevent the hydraulic system heating up quickly.

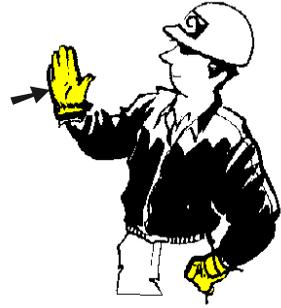


### 3.3.7 Lifting loads with hoist



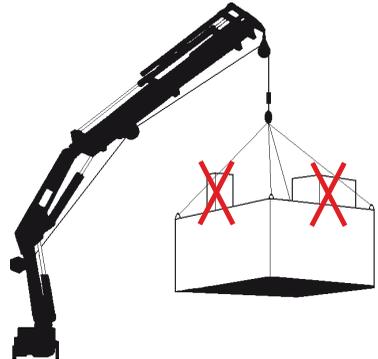
#### DANGER

- Only HIAB original ropes are to be used.
- Check and clean hoist rope regularly but not using high pressure fluid jets neither steam jets.
- Replace the rope if it is damaged.
- Always use safety gloves when handling ropes or slings.
- Never guide a moving rope with your hands!



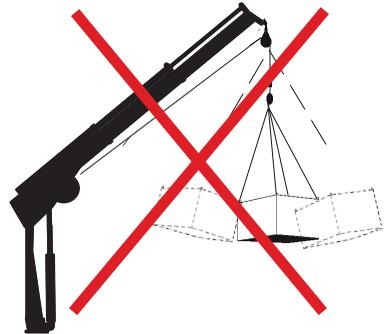
#### WARNING

- Make sure that ropes do not touch or slide over corners, cutting edges or other obstacles.



#### WARNING

- Rope connections, bushings, press heads, short splices, etc. must not be run through the drive system/rope drive.
- The rope must be cleaned and checked for damage after every use.
- Do not treat the rope with motor or machine oil or grease.



### 3.4 Signals when using a crane



#### DANGER

- If it is not possible to see the load and the entire working area clearly the crane operator is obliged to follow the instructions and signals given by a qualified person qualified.
- The country-specific regulations for crane operator signals are to be used.

Signals in this manual give a number of standard signals that can be used.

#### Lift

Raised arm and index finger raised. Circular motion with hand.



#### Lower

Arm pointing downwards and index finger down. Circular motion with hand.



**Stop all crane movements**

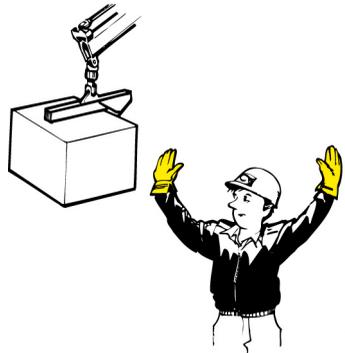
Also: **Hold the load in position.**

Raise the open hand, with the palm clearly visible, and arm at shoulder height.

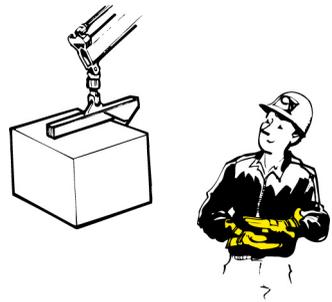
Keep the hand still.

**Emergency stop for all movements by the crane.**

Raise the hands and the arms to an oblique angle.

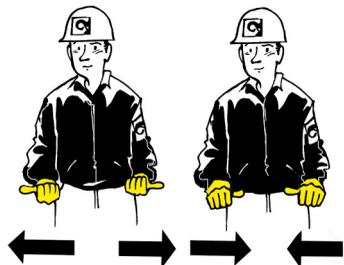
**Very short movement**

Place the hands a very short distance apart, with the palms facing each other. The hands may be held either horizontally or vertically. The next movement may be: Lift, lower, move the lifting gear, change the reach, or turn.

**Change the reach**

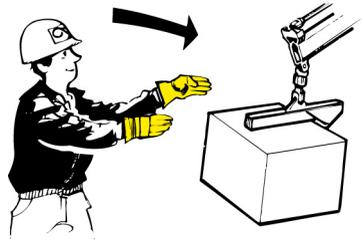
Signal with your hands.

- Sideways movement outwards with both hands. Thumbs outwards.
- Sideways movement inwards with both hands. Thumbs inwards.



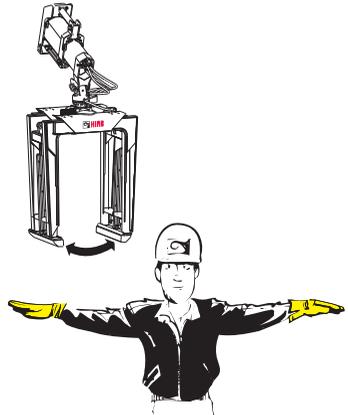
## Turn in the direction indicated

Indicate the direction with the hands.



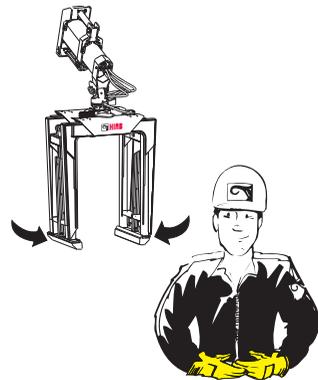
## Open the grapple

Extend the arms at shoulder height, with the palms facing downwards.



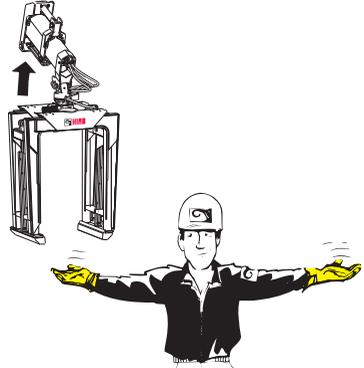
## Close the grapple

Move both hands close together.

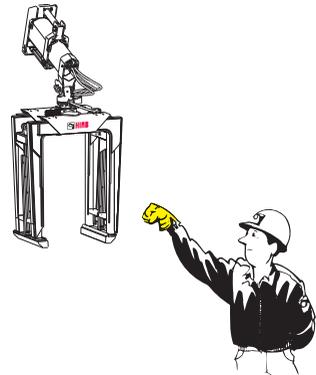


**Lift the open grapple a little**

Extend both arms at shoulder height, with the palms facing upwards. Make vertical movements with both arms outstretched.

**Keep the grapple in position briefly**

Raise the hand drooping slightly, with the fist clenched.



## 3.5 Use of the crane

### Starting crane operation



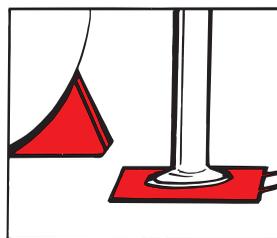
#### DANGER

- Wear a safety helmet (compulsory in some countries!).
- Check that the ground is sufficiently flat and firm.
- To ensure that the vehicle stays in its position, always engage the parking brake and place chocks under the wheels.
- Check that the ground is not undermined. Look out for sewers, cellars, excavations etc.
- The stabiliser legs must not be able to sink in! Use support plates that are large and firm enough for your crane. The plates must not bend under load.

Check that the support plate as, it comes under load, is not pushed into the ground.

- Ensure you can see the stabiliser legs and stabiliser extensions when you are operating them.
- Do not lower the stabiliser legs on the edge of an embankment, soft shoulder, slope etc.

Lower the stabiliser legs only on to a flat and firm surface.



**DANGER**

- Do not stand in front of the hydraulically operated stabiliser legs when you are operating them!
- Never use the stabiliser legs as a parking brake, since the vehicle could start to slide.
- Slide the stabiliser extension, on both sides of the vehicle, out completely if possible. Then lower the stabiliser legs for support.
- Never operate the stabiliser legs, while the crane has a load!

**WARNING**

- Use low force when placing the stabiliser legs on the ground.
- Do not raise the vehicle with the stabiliser legs, if the crane is equipped with only two stabiliser legs!

If you raise the vehicle with the stabiliser legs, this may damage the stabiliser legs.

- Check that the add-on lifting accessories and separate lifting accessories are in good order!

Add-on lifting accessories are sometimes fitted on the crane (hoist, JIB) or placed between the boom tip and the load (grapple, rotator).

Separate lifting accessories are connected to the standard load hook (slings, chains, shackles etc).





**DANGER**

Do not stand in front of the boom system when operating the crane out of parking position.



**3.5.1 Preparations for use**



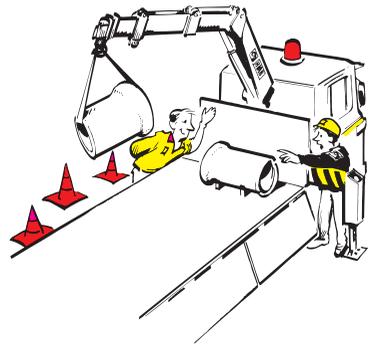
**DANGER**

Ensure that there are no unauthorised persons within the operating range of your crane!



**TIP**

Mark out the working range, e.g. with cones.  
Put on your vehicle's warning lights.



### 3.5.2

## Safety precautions and warnings



### DANGER

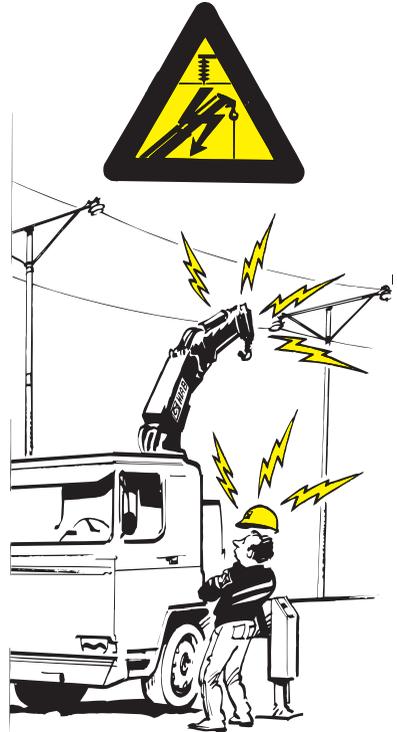
- If a part of the crane comes in contact with an electricity line, you will be electrocuted!
- Maintain the following minimum distances between the crane and overhead electricity lines, unless otherwise prescribed by national rules.

#### Minimum distance between crane and overhead electricity lines

Voltage (V)	Minimum distance to an insulated conductor	Minimum distance to an un-insulated conductor
<500 V	0.5 m	2 m
500-40000 V	1.5 m	4 m
>40000 V	2.0 m	6 m

#### Voltages are found:

up to 500 V:	to buildings
500-40000 V:	trams, trains
over 40000V:	power transmission



### 3.5.2 Crane operation



### DANGER

Your crane has a control system.  
The control system will help you to work safely. Nevertheless, you remain responsible for safe use of the crane!  
Therefore, always work according to the operating instructions!

**In an emergency immediately switch off all crane movements!**

- Press a **stop button**.

To avoid unexpected load movements and at every interruption in crane operation.

**DANGER**

- Keep checking that there are no unauthorised persons within the operating reach of the crane!
- Make certain that you can always see the load!

If your view of the load is not adequate, have someone else give you signals.

See the list of signals. Make certain that you and the person assisting you know these signals.

- Pay attention to the safety of the person giving the signals!
- Never move the vehicle, if you have a freely-suspended load on the crane!
- Never walk or stand under a suspended load!

During operation, never stand below the boom system or load!

- Do not slew the crane, nor lift the first boom, nor lift the second boom into their ends positions at full speed. This can damage the crane.



**WARNING**

- Never push a load along the ground, or the vehicle's load space, with the extension boom. This can cause damage to the boom system. This will lead to expensive repairs.
- Never use the extension boom as a jack. This could damage the slewing bearings and the connection between the crane column and the crane base.
- Always lift the load from the ground before you start to slew. Do not tow the load over the ground. This can damage the boom system.
- If you are working with loads in restricted spaces (for example, windows):  
Check that the boom system can move up and down freely.  
The boom system will bend somewhat, when loading and unloading the crane.
- If the boom system is in a high position (first boom above 70°), do not allow the boom to lower at full speed. The crane could go into an uncontrolled movement.  
Be careful if, in particular, the OLP gives an early warning!
- When loading the vehicle:  
Take the load off the stabiliser legs by withdrawing them slightly. The stabiliser legs must remain in light contact with the ground.

**CAUTION**

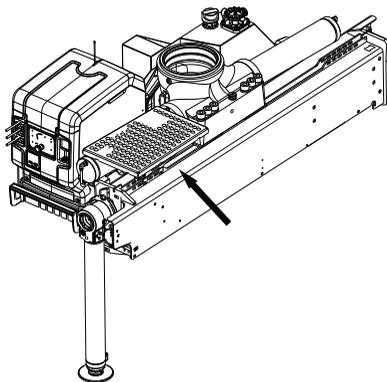
- Operate the crane using smooth and gentle lever movements.
- If a cylinder is at its end position, free the operating lever. Otherwise overheating can occur.

### 3.5.3 Service platform [option]



#### DANGER

Never operate the crane while standing on the service platform. The platform is only to be used when performing maintenance on the crane.



### 3.5.4 Driving with the crane



#### DANGER

- Never drive the vehicle if there is a load suspended from the crane.
- Before you move the vehicle:
 

Check that there is no pump flow to the main control valve. The PTO or power supply must be disengaged. The operating system must be switched off!
- Pay attention to the width and height of the crane in the transport position. The crane has to stay within the width of the truck. Make sure the stowed crane can not hit bridges, tunnels etc.
- Pay attention to overhead power lines! Make sure that no part of the crane ever comes in contact with overhead power lines.



For further instructions see vehicle's manual(s).

### 3.5.5 Ending crane operation

**DANGER**

Always end crane operation as follows:

- After use, always place the crane in the transport position!
- Withdraw the stabiliser legs and stabiliser extensions.
- Check that the locking mechanisms are properly locked.
- Switch off the operating system.
- Disengage the PTO or power supply after work.
- If you drive with the PTO or power supply engaged, this will cause serious damage to the PTO/gearbox combination.
- Only after doing the above, should you drive the vehicle away.

### 3.5.6 Use of the Hoist

The hoist permits load handling without any or only limited boom movement.

Lifting and lowering is achieved by winding/unwinding the rope.

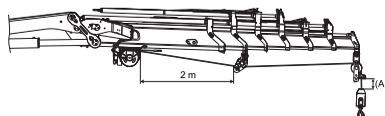
The operator should take care during hoist operation that the rope is not pulled off the drum completely. The hoist control system is fitted with an automatic system to prevent that. Three safety windings will always remain on the drum.

**DANGER**

- Watch out for hazards!
- Always stay clear of the rope, top roller and the counterweight when operating the hoist.

**WARNING****During operation:**

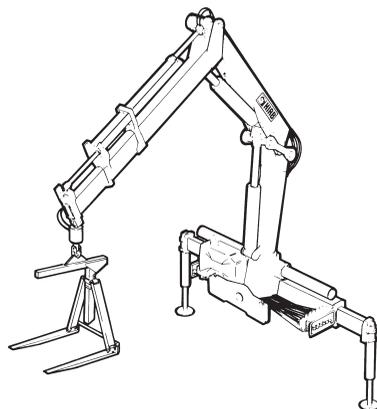
- When using the hoist, follow the instructions carefully!
- The counterweight should not touch the top roller. As a safety measure, distance (A) between them should preferably not be less than a visible gap, to allow getting out of an overload situation and avoid unnecessary stresses in the boom system.
- When working with the extensions retracted, keep a minimum distance of 2m between the hoist and the rope guide on the first extension. This to avoid incorrect winding of the rope onto the drum.

**3.5.7 Use of lifting equipment****DANGER**

- Only use lifting accessories (hoist, grapple, rotator) suitable for your crane. Contact a HIAB service workshop.
- Never attempt to install add-on lifting accessories yourself!
- Add-on lifting accessories may only be installed by an authorised HIAB service workshop.
- When using lifting accessories, follow the instructions supplied with the equipment!
- Watch out for hazards!
- Never try to adjust lifting accessories when you are working on the crane!

After the lifting accessories have been fitted:

1. Check that the lifting accessories are securely fixed.
2. Only after this should you use your crane.



**WARNING**

- Clean the couplings, when connecting and disconnecting lifting accessories. Dirt can damage the hydraulic system.
- Take care that your fingers are not trapped

**3.5.8 Use of demountable cranes****DANGER**

- Ensure that there are no unauthorized persons in the immediate vicinity of the crane. When mount/demount the crane to the vehicle people can suffer fatal crushing injuries!
- After setting up:  
Check that the crane is properly locked!

**WARNING**

Take care when mounting/demounting the crane on/off the vehicle.

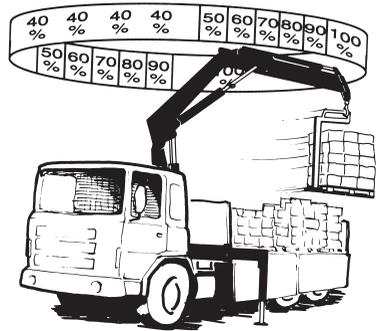
Roughly handling can seriously damage the crane or the vehicle.

### 4.1 The HiDuo system

HiDuo is a crane control system.

**The control system:**

- Monitors the crane's operation and prevents unsafe actions.
- Increases the precision with which you can work.
- Makes operation easier.
- Makes troubleshooting easier.



Crane version	Control valve	Controller
HiDuo	V80	XSDrive: Levers / Joysticks



**! NOTE**

The control system provides a large number of functions. Certain functions are standard, others are options.

If you do not use the system for 30 minutes, it will switch itself off in order to prevent draining the truck battery. This feature can be cancelled.

Contact your HIAB service workshop.

### 4.2 How the safety system works

On the crane there are various sensors and indicators which send signals about the crane's load, position and movements to a central microprocessor. The microprocessor then decides how the crane can be operated and stops/reduces prohibited movements/speeds according to the following:

- When prohibited movements/speeds are approached, a warning is given.
- When prohibited movements/speeds are reached:

On remote controlled cranes prohibited movements are stopped.

On manually operated cranes, all movements are stopped, because when a spool is moved too much, power to the dump valve is cut, all movements are stopped.

**Fault monitoring**

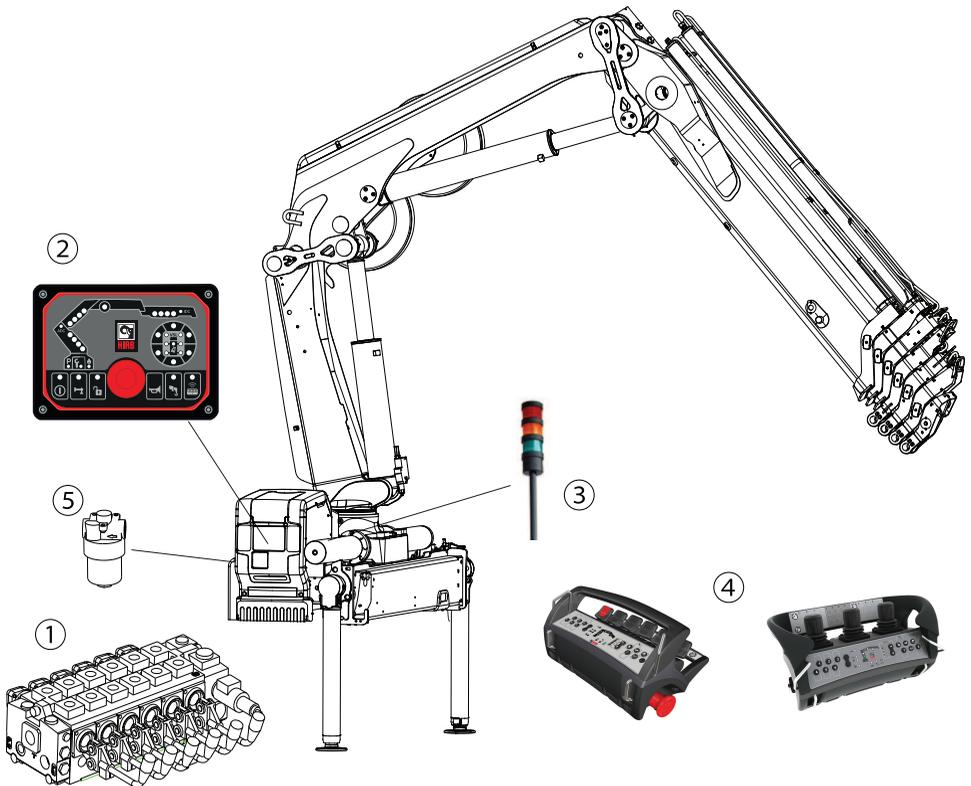
When there is a fault in the control system it will give an immediate warning.

Depending upon the fault the crane speed and/or the load capacity will be reduced. When the fault is serious, use of the crane is blocked completely.

**DANGER**

Never try to repair the control system yourself.  
Repairs may only be made by a HIAB service workshop!

### 4.3 Components of the HiDuo system



① Main control valve

② User panel SPACE X4-UI

③ Lamp pole [Option]

④ XSDrive controller

⑤ Pilot filter

## 4.4 Main control valve

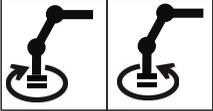
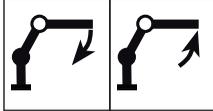
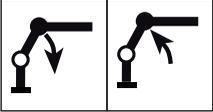
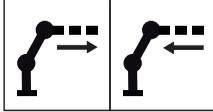
The speed of a function corresponds to the extent of the lever movement, regardless of the load and other functions, as long as the oil flow is sufficient. When the oil flow is insufficient, one or more functions might reduce their speed.

### Symbols and functions

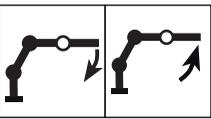
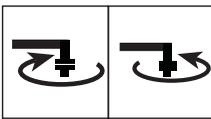
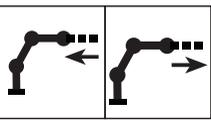
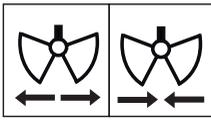
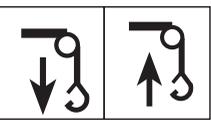
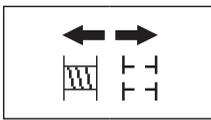
These symbols can be shown:

- On the plates.
- On the control valve levers.
- On the controller (If delivered).

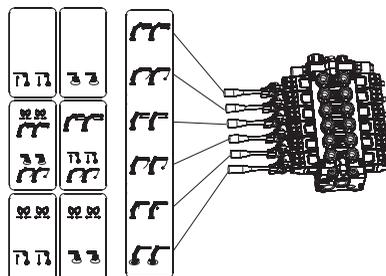
### Basic crane symbols and functions:

SYMBOLS	FUNCTIONS	SYMBOLS	FUNCTIONS
	Slewing		Second boom
	First boom		Hydraulic extensions

Accessories symbols and functions. (If delivered).

SYMBOLS	FUNCTIONS	SYMBOLS	FUNCTIONS
	JIB cylinder		Rotation tool
	JIB extensions		Tool 2
	Hoist		Hoist deployment

The order of the functions is customized for each crane. The image on the right shows an example of a main control valve functions placed on the column.



## 4.5 Different stabiliser control valves

Different stabiliser control valves on cranes:

- separate 2-function control valve
- separate 4-function control valve
- 2-function/4-function control valve attached to the main control valve.

The stabiliser control valve can be operated manually or remote. On remote controlled cranes the stabiliser control valve levers are only to be used for emergency operation.

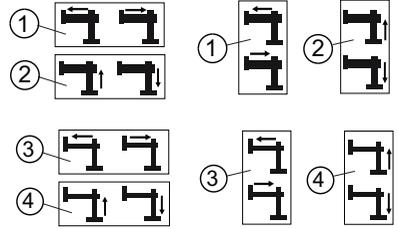
Always operate the lever according to the function on the symbol sign.

The symbol is shown either on the lever knob or on a separate sign placed vertical/horizontal next to the lever.

- **Crane stabiliser extension** ① out/in
- **Crane stabiliser leg** ② upward/downward

Two 4-function control valves are used if auxiliary stabiliser legs and stabiliser extensions.

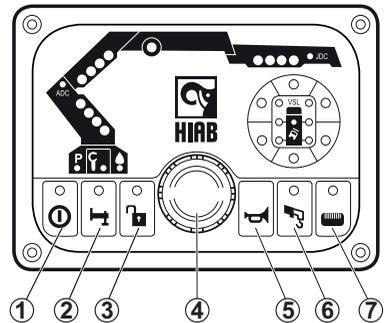
- **Auxiliary stabiliser extension** ③ out/in
- **Auxiliary stabiliser leg** ④ upward/downward



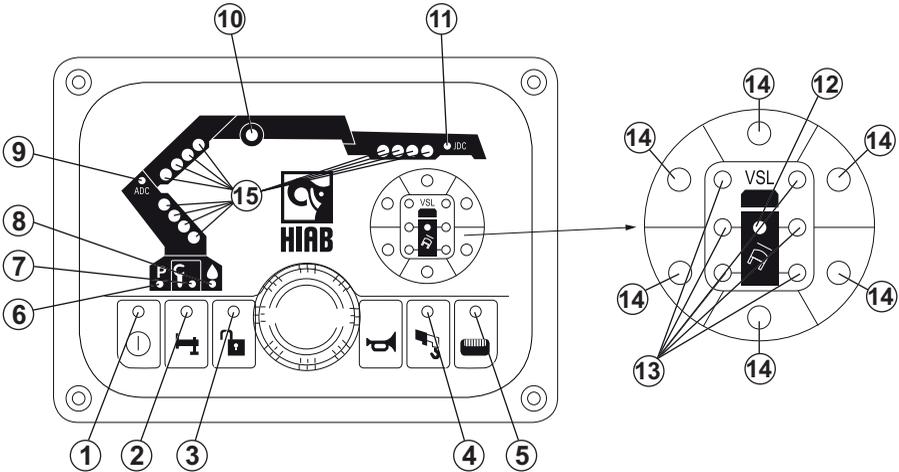
## 4.6 User panel

### Buttons:

- On/off button ①  
To switch the control system on and off.
- Button ② is stabiliser operation activation to enable operation of stabiliser extensions. The driver must have full view when operating the stabiliser extensions outward.
- Button ③ is used for OLP release if the crane is in an OLP situation and for disconnecting the automatic dump function.
- Stop button ④ is pressed in an emergency.
- Button ⑤  
Once the controller is activated, this button can be used to sound the crane horn.
- Button ⑥ activates OLP for manual extensions (if fitted).
- Button ⑦ activates the controller.



4.6.1 Indicator LEDs on user panel



	<p><b>Power on/off APO</b></p>	<p>①</p>	<ul style="list-style-type: none"> <li>● Green light on: The system is on.</li> <li>● Green light blinking: System on and the stop button has been pressed.</li> <li>● Green light flashing: APO emergency operation time running.</li> <li>● Red light flashing: CAN communication has been lost/ APO override time running</li> </ul>
	<p><b>Stabiliser system activation</b></p>	<p>②</p>	<ul style="list-style-type: none"> <li>● Green light on: Stabiliser system active.</li> <li>● Green light flashing: Stabiliser extension is in locked position.</li> </ul>
	<p><b>OLP Release</b></p>	<p>③</p>	<ul style="list-style-type: none"> <li>● Red light blinking: OLP Release active (crane, VSL or stabiliser leg)</li> <li>● Green light flashing: Critical error.</li> </ul>
	<p><b>Manual extensions</b></p>	<p>④</p>	<ul style="list-style-type: none"> <li>● Green light on: Manual extension mode is active.</li> </ul>
	<p><b>Remote control</b></p>	<p>⑤</p>	<ul style="list-style-type: none"> <li>● Green light on: Remote control is active.</li> <li>● Green light flashing: Button for remote control has been pressed, waiting for connection to hand unit.</li> <li>● Red light on: Radio interference.</li> </ul>
	<p><b>Parking control</b></p>	<p>⑥</p>	<ul style="list-style-type: none"> <li>● Blue light on: Slew is in parking position.</li> </ul>

	<b>Service</b>	⑦	<ul style="list-style-type: none"> <li> Green light on: Service needed.</li> <li> Red light on: Error in the system.</li> <li> Red light blinking: Critical error.</li> </ul>
	<b>Dump valve</b>	⑧	<ul style="list-style-type: none"> <li> Blue light on: Dump activated.</li> </ul>
<b>ADC</b>	<b>ADC</b>	⑨	<ul style="list-style-type: none"> <li> Blue light on: Crane has enhanced capacity (ADC mode).</li> </ul>
	<b>Hoist</b>	⑩	<ul style="list-style-type: none"> <li> Green light on: Hoist mode.</li> <li> Red light flashing: 90% of OLP pressure.</li> <li> Red light on: 100% of OLP pressure.</li> </ul>
<b>JDC</b>	<b>JDC</b>	⑪	<ul style="list-style-type: none"> <li> Blue light on: Outermost extension fully retracted and the JIB has increased capacity (JDC mode).</li> </ul>
	<b>VSL-OLP</b>	⑫	Not active in this configuration.
	<b>Stabiliser legs</b>	⑬	Not active in this configuration.
	<b>Stability sector</b>	⑭	<ul style="list-style-type: none"> <li> Green light on: regardless of the situation.</li> </ul>
	<b>Cylinder pressure</b>	⑮	<ul style="list-style-type: none"> <li> 1 of 4 green light on: 50% pressure.</li> <li> 2 of 4 green light on: 70% pressure.</li> <li> 3 of 4 red blinking light: 90% pressure.</li> <li> 4 of 4 red light on: 100% pressure.</li> <li> 4 of 4 red running light: OLP release activated.</li> </ul>

**LED test for the user panel, see Daily inspection.**

## 4.7 Lamp pole [option]

The lamp pole is equipped with 3 lamps. Flashing/light up: green, amber and red.

- green: start up remote control
- amber: prewarning OLP
- amber and red: OLP



## 4.8 XSDrive controller

Controller XSDrive has either four or six levers, or two or three joysticks for proportional functions programmed in the different menu selections. The controller normally communicates with the crane via radio but can also be operated via cable.



### Radio communication is dependent on:

- Transmitter, fitted in the controller.
- Receiver box, fitted on the operating base.

The Receiver box consists of a combined radio receiver and 12 outputs for servo valves. The status of the receiver is visible on the controller. In case of radio interference, it is possible to change the channel by pressing button . There is a maximum of 12 channels available.

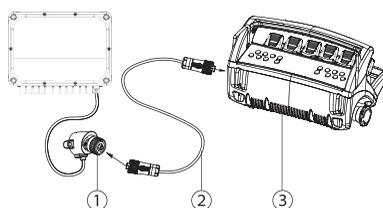


### WARNING

When the controller is in use (stop button released), keep a distance of minimum 1 meter between the controller and the crane or truck because of possible electromagnetic interference.

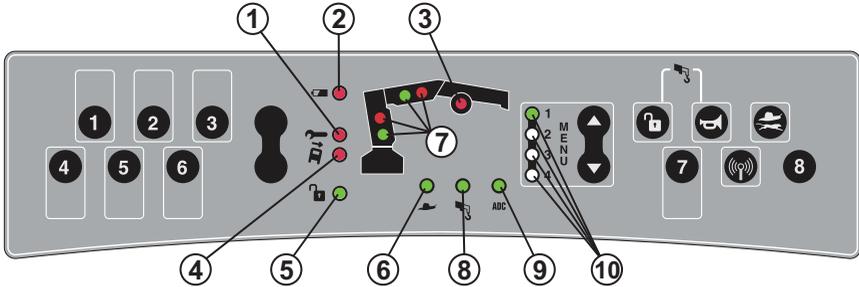
### Cable connection [option]

The cable ② is intended to be used for short-term operation and when pairing in conjunction with the replacement of controller or receiver. Connection is made between the controller ③ and the receiver box ①. Radio communication is automatically disabled when the cable is connected.



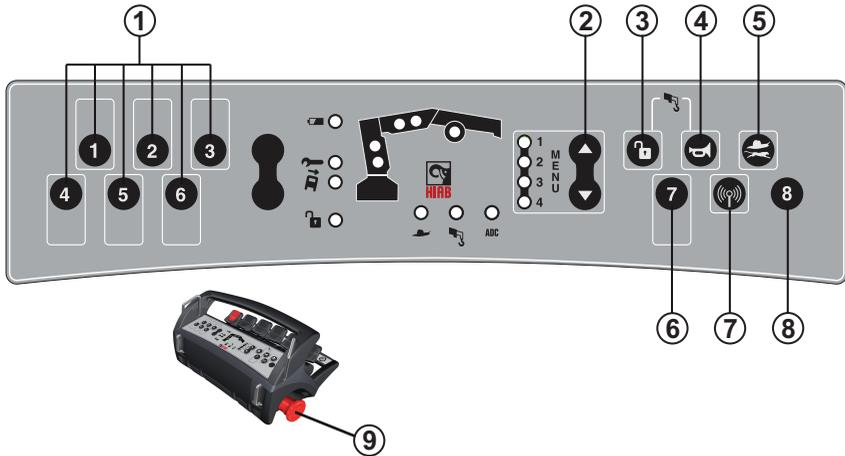
### 4.8.1 Indicator LEDs on XSDrive controller

The indicator LEDs on the controller indicates button positions, errors, stability, cylinder pressure etc. The appearance of the panel differs somewhat depending on if the controller has levers or joysticks.



	<b>Service</b>	①	● Red light on: Error detected in the system.
	<b>Battery</b>	②	● Red light on: Low power
	<b>Hoist LED</b>	③	● Red light flashing: 90% of maximum pressure ● Red light on: 100% of maximum pressure
	<b>VSL</b>	④	Not active in this configuration.
	<b>OLP Release</b>	⑤	● Red light on: OLP ● Red light blinking: OLP Release.
	<b>Low speed</b>	⑥	● Green light on: Reduced speed. For normal speed, see section “Buttons”
	<b>Cylinder pressure LEDs</b>	⑦	● Lower LEDs green light on: 70% of maximum pressure ● Lower LEDs, red light flashing: 90% of maximum pressure ● Lower and upper LEDs red light: 100% of maximum pressure
	<b>Manual extension</b>	⑧	● Green light on: Manual extension activated
<b>ADC</b>	<b>ADC</b>	⑨	● Green light on: Increased capacity (ADC mode)
	<b>Menu LEDs</b>	⑩	● Light on: Indicates active menu

4.8.2 Buttons

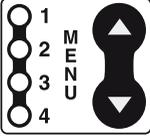


①	<b>ON/OFF functions</b>	Buttons for 7 extra ON/OFF functions (engine on/off, engine speed, horn etc.)
②	<b>Menu selection</b>	Press to toggle between menus 1 to 4.
③	<b>OLP release</b>	Press and hold the button whilst operating a pressure reducing function.
④	<b>Horn</b>	Press to sound the horn.
③ & ④	<b>Manual extensions</b>	Press simultaneously to activate manual extension.
⑤	<b>Speed selection</b>	At start up, the system is set to full speed by default. Press the button for reduced speed operation. Repeat for full speed.
⑥ & ⑧	<b>LSS-V</b>	If the crane is equipped with LSS-V, button ⑥ activates the feature and button ⑧ is used to deactivate.
⑦	<b>Channel shift</b>	Press to change radio channel. There are 12 channels in total.
⑨	<b>Stop button</b>	When the button is pressed, all crane functions are stopped. To release, turn the button clockwise.

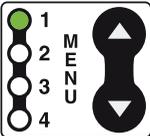
Locking the controller

### 4.8.3

## The HiDuo system

	<ol style="list-style-type: none"> <li>1. Ensure that the stop button is pressed.</li> <li>2. Press both arrows on the toggle button at the same time, while releasing the stop button.</li> <li>3. The four LEDs flash simultaneously about 5 seconds. The controller can not be operated.</li> <li>4. Press the stop button.</li> </ol>
---	---

### Unlocking the controller

	<ol style="list-style-type: none"> <li>1. Ensure that the stop button is pressed.</li> <li>2. Press both arrows on the toggle button at the same time, while releasing the stop button.</li> <li>3. The four LEDs flash simultaneously 5 times.</li> <li>4. LED 1 lights up. (Start menu)</li> </ol>
---	--

### 4.8.3 Menus

The functions presented in each menu can be customized depending on crane configuration. It can be changed by a Hiab Authorized Workshop.

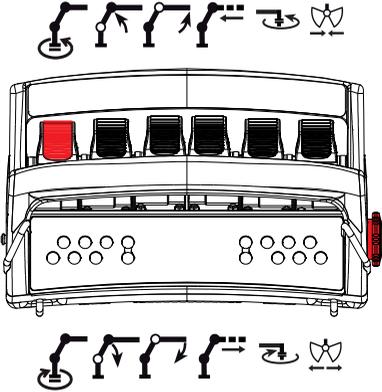
The table below shows an example:

<p><b>Menu 1</b></p> 	<p>Slewing, first boom, second boom, extension boom, tools JIB, hoist, etc.</p>
<p><b>Menu 2</b></p> 	<p>[option] (If crane is equipped with extra remote controlled stabiliser system)</p>
<p><b>Menu 3</b></p> 	<p>[option] Slewing, attachment. (If crane is equipped with remote controlled stabiliser): left and right stabiliser extension, left and right stabiliser leg.</p>
<p><b>Menu 4</b></p> 	<p>[option] Similar to menu 3 but for extra stabiliser legs</p>

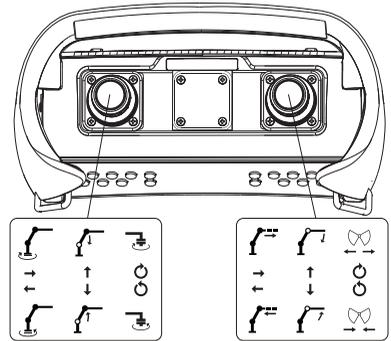
### 4.8.4 Standard function symbols

The function corresponding to each lever depends on the configuration of the specific crane. The table below shows examples:

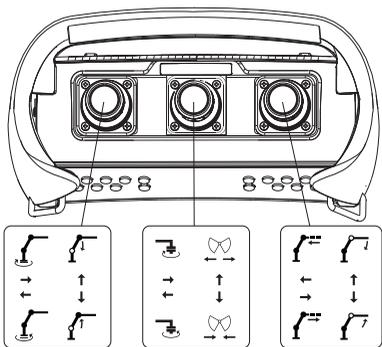
Controller XSDrive levers



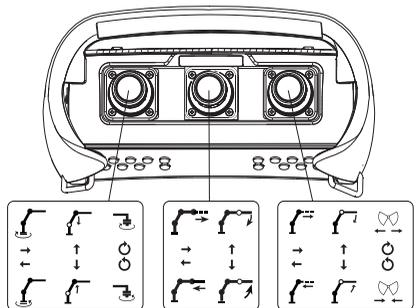
Controller XSDrive joystick 3-0-3



Controller XSDrive joystick 2-2-2



Controller XSDrive joystick 3-2-3



## 4.8.5 Battery and battery charger

### XSDrive

#### Battery

A fully charged battery provides approximately 5-8 hours use (at 25 °C, 77 °F) and the voltage level is approximately 8,4V. When the battery is about to wear out an indicator LED on the controller burns steady red and the horn will sound twice. Press the stop button before changing the battery. Note that the battery voltage remains between 7,6V and 7,5V for a long time. Therefore, the battery voltage cannot be used to estimate remaining hours of use.

#### Battery charger

The battery charger is to be fitted in a protected environment, preferably in the cab. Two batteries are delivered with each unit, one of which can always be placed in the charger.

LED ① is lit continuously when the battery charger is ready for use. Place the battery in the charger. LED ② flashes slowly during recharging and has a steady light when the battery is fully charged.

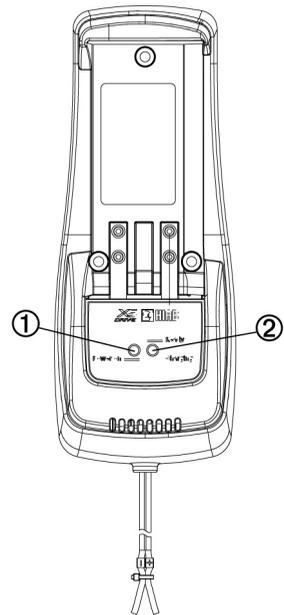
#### Charging time

The normal charging time for a flat battery, is approximately 3 hours. Operating ambient temp: Battery = 0° to + 45°C.



#### ! NOTE

A charged battery is a concentrated energy source. Never store a charged battery in a toolbox or similar, where there is a risk of a short due to contact with metal components. Used batteries should be taken care of according to the local regulations.

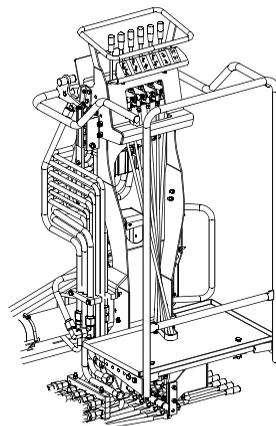


## 4.9 Control platform [option]

The platform is placed on the left side of the crane, with perforated anti-slip plate.

- For manually controlled cranes:  
The platform is equipped for using tools and operated using six levers with control valve on the top.
- Remote controlled cranes:  
The platform is equipped with a holder for the controller. The control valve is placed on the base.

The platform is connected with OPS system, to stop the boom system slewing into the platform.



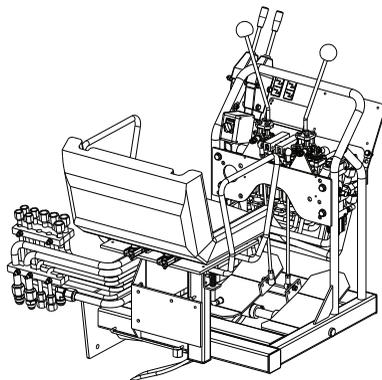
### DANGER

Never operate the crane in or out of parking position from the platform.

## 4.10 High seat [option]

- For manually controlled cranes:  
The high seat is equipped for using tools and operated by two joystick levers and two foot pedals. The control valve is placed at the high seat.
- Remote controlled cranes:  
The high seat is equipped with a holder for the controller. The control valve is placed on the base.

Hydraulic stabiliser extensions and legs are controlled by an additional control valve fitted to the stabiliser beam. Stabiliser legs can also be operated from the high seat with two levers.



**DANGER**

Take care not to put your foot on the pedals when taking place in the high seat. Unintentional crane movements can occur.

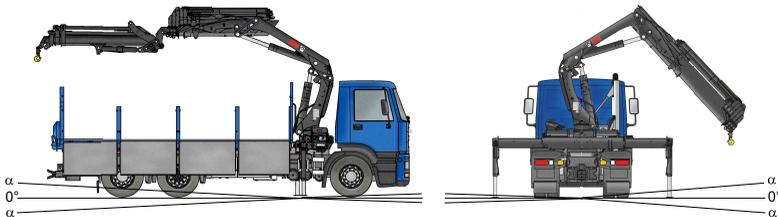
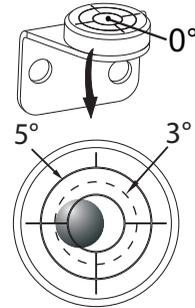
For safety reasons, it is necessary to sit down on the seat to operate the controls.

## 5.1 Starting operations

- **General case:**

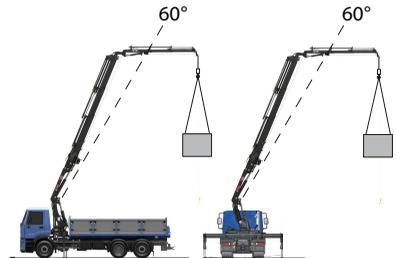
Place the vehicle on a flat, firm and stable surface. The vehicle inclination ( $\alpha$ ) during crane operation must **not be more than 3°**. If this value is exceeded, unintentional crane movements can occur.

To determine the inclination of the truck, check the spirit level on the crane. When the bubble is in the middle of the gauge, the crane is in horizontal position. When the bubble is between the two circles, the crane inclination is between 0° and 5°.



- **Working with boom system beyond 60°**

To avoid side deflection and in order to guarantee the safest operation when working with e.g. Lifting Accessories and/or Hoist applications and/or JIB/MEWP applications, the vehicle has to be completely levelled in any direction ( $\alpha=0^\circ$ ).



### ! NOTE

- Operating the crane in to and out of transport position must also be done with the vehicle completely levelled.
- Activate the parking brake and place chocks under the wheels to prevent vehicle movement.

### Engage the PTO

Engage the PTO (Power Take Off) and bring the vehicle engine to the correct rpm.



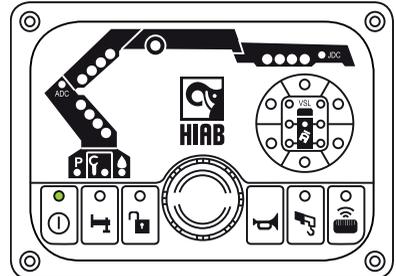
#### ! NOTE

- Rpm too high: the oil in the hydraulic system might overheat. Rpm too low: during crane operation, the vehicle engine could stall.
- The maximum rpm may depend upon a governor on your PTO combination.

### Start the control system

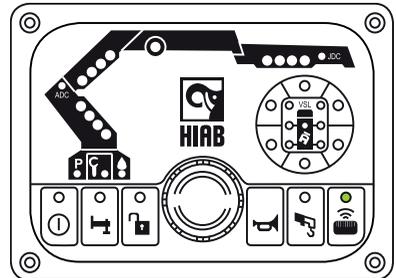
The operating levers must be in neutral position before start up. To start the control system, press the On/Off button  on the user panel.

The LED above the button starts to lights up. The system will check itself (2-4 seconds).



### Start the controller

1. Fasten the controller to a waist belt, or shoulder-neck strap, in the most comfortable operation position. The Stop button should be on the right hand side.
2. Press the button . The LED above that button gives a steady light.
3. To activate the controller, pull out the stop button by turning it clockwise.



### Indications XSDrive

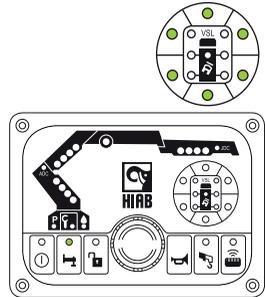
The menu LEDs on the controller starts blinking. When communication has been established, the LEDs will give a steady light = ready for use.



## 5.2 Set the stabiliser system

To ensure the maximum stability of the vehicle, all the stabiliser extensions and legs must be fully extended and set to the ground without lifting the wheels from the ground.

- **Cranes with VSL:** when the stabiliser extensions are not fully extended, the lifting capacity is optimized by the VSL function to ensure the maximum stability of the vehicle.
- **Cranes without VSL:** crane must be operated with the stabiliser extensions fully extended and the stabiliser legs set to the ground without lifting the wheels from the ground, otherwise the stability of the vehicle will not be ensured.



### DANGER

For cranes without VSL the operator is the responsible to make sure that the vehicle is stable while lifting a load and the maximum load is not exceeded.

### Stability sector indication

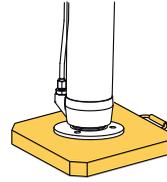
The operator must have a full view of the stabiliser system when operating it. To confirm a full view of the stabiliser system, button  is pressed on the user panel on the side where the stabiliser system is going to be operated. As soon as the button has been pressed, the LED for the active stabiliser leg will light green.

- **Cranes with VSL:** the stability sector LEDs will indicate the crane capacity in six different sectors due to stability. The stability sector indication will change according to the stabiliser system position.
- **Cranes without VSL:** the stability sector LEDs will light green regardless of the situation. The operator is the responsible to make sure that the vehicle is stable while lifting a load.

### 5.2.1 Stabiliser system and ground conditions

#### Always:

- Make sure that the ground can support the load that the stabiliser leg imposes on the ground. (\*)
- Make sure that the ground is not undermined.
- Use the extra support plates that are large and firm enough for your crane model.



The maximum permitted ground inclination under the stabiliser leg plate is  $5^\circ$ .

(\*) The maximum load that the stabiliser leg can impose on the ground:

X-Cranes	P (KN)
128 / 138 / 142 / 148 / 158 / 162	143.7
178 / 188 / 192	142.5
218 / 228 / 232	171.7
248 / 258 / 262 / 288 / 298 / 302	220



#### DANGER

Check that the extra support plates do not bend or sink into the ground.

Do not lower the stabiliser legs on the edge of an embankment, soft ground, hollows, etc...

Lower the stabiliser legs only on to a flat, firm and stable surface.

---

## 5.2.2 Activate the stabiliser system

### Manually controlled stabiliser system:

1. Make sure manual control is active. If not, push the button  on the user panel
2. Press the button  to activate stabiliser system operation.

### Remote controlled stabiliser system:

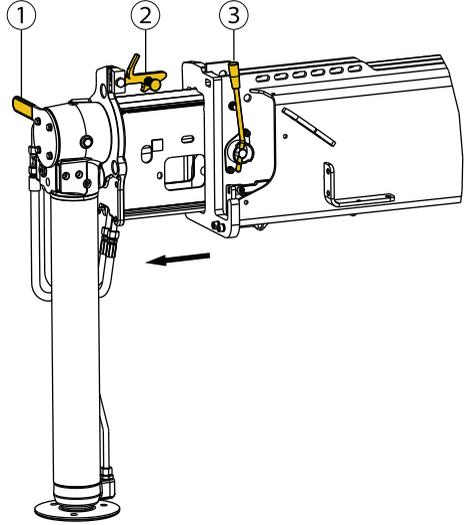
1. Make sure remote control is active. If not, push the button  on the user panel.
2. Select the menu for stabiliser system on the controller.
3. On the side where the stabiliser extensions are to be operated outwards, press the button  to activate stabiliser system operation and confirm the view. The stabiliser legs can be driven up and down regardless of the side.

## 5.2.3 Extend the stabiliser extensions

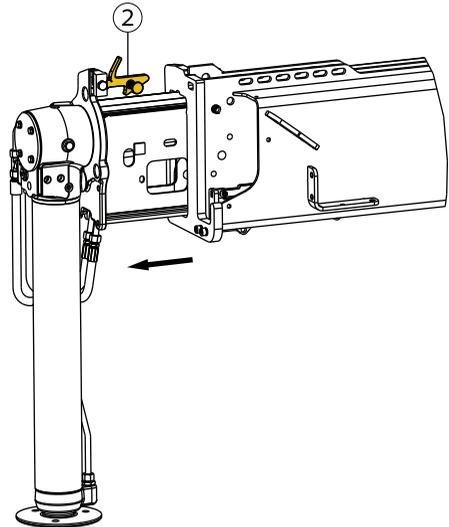
The procedure of setting the stabiliser extensions differs depending on the type of stabiliser extensions. Repeat the instructions for the stabiliser extension on the other side of the vehicle. For auxiliary stabiliser system [option]: Repeat the process.

**Manually controlled stabiliser extensions**

Unlock Stabiliser locking devices ② and ③. Take a firm grip around handle ①, and pull to extend the stabiliser extension and lock with the handle ③.

**Hydraulically controlled stabiliser extensions**

Unlock the Stabiliser locking device ② [option] and extend the stabiliser extensions with the levers on the valve or the controller depending on your crane configuration.



**DANGER**

Do not stand in front of the hydraulically operated stabiliser legs when you are operating them!

**5.2.4 Set the stabiliser legs**

The procedure of setting the stabiliser system differs depending on the type of stabiliser system. Repeat the instructions for the stabiliser extension and leg on the other side of the vehicle. For auxiliary stabiliser system [option]: Repeat the process.

**WARNING**

Take care not to lower the stabiliser leg onto your foot.

**! NOTE**

For cranes with VSL the stabiliser leg downward movement is automatically stopped at a pre-given force level. To exceed this pre-given force level, operate the stabiliser leg down once again.

**DANGER**

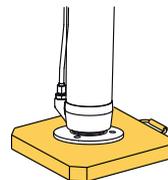
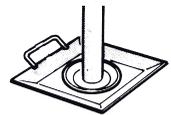
Always ensure that the stabiliser legs and stabiliser extensions are in working position and securely locked.

**Place the extra support plates**

- Place the extra support plates under the stabiliser leg plates.

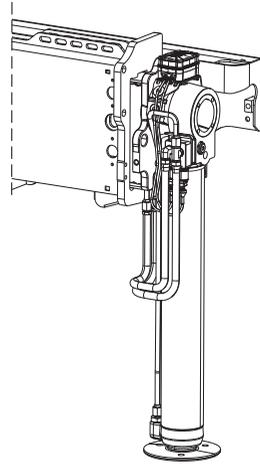
**DANGER**

Check that the support plates do not bend or sink into the ground!



**Non-tiltable stabiliser legs**

1. Make sure that the stabiliser extensions are extended.
2. Operate the stabiliser leg downwards until it is set to the ground.



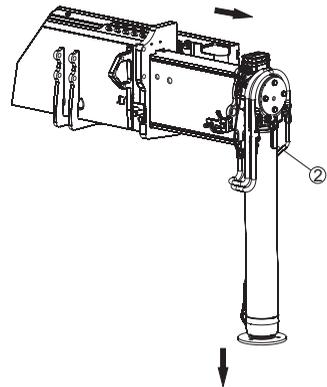
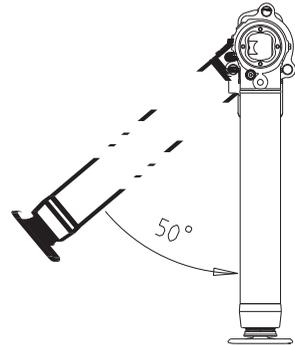
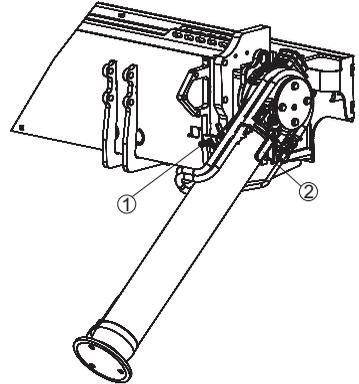
**Manual tiltable stabiliser legs**

1. Make sure the stabiliser extensions are extended a little.
2. Unlock the stabiliser leg lock ②, that holds the stabiliser leg in the transport position.

**DANGER:**

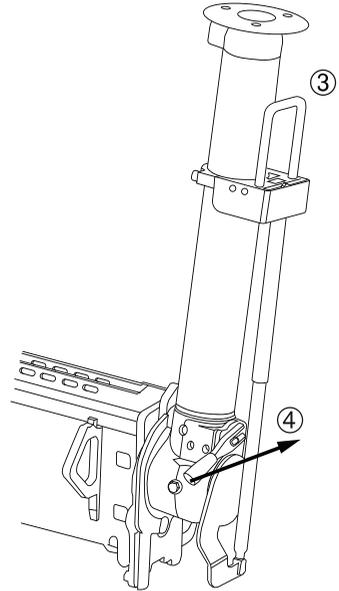
**Do not stand in the stabiliser leg tilting area.**

3. Tilt the stabiliser leg downward.
4. Lock the stabiliser leg lock ②.
5. Extend the stabiliser extension. For manual extensions, lock the extension.
6. Operate the stabiliser leg downwards until it is set to the ground.



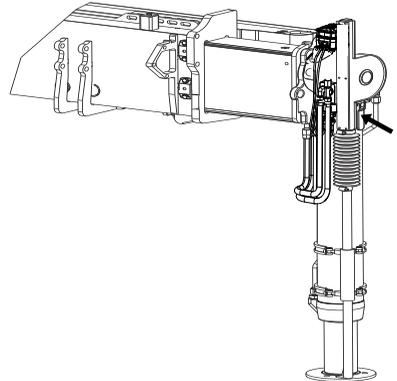
### Manually tiltable stabiliser legs with gas spring support

1. Make sure the stabiliser extension is extended and the stabiliser leg can rotate freely of the vehicle.
2. Place your right hand on the handle ③ while unlocking the stabiliser leg ④ with your left hand. Make sure the leg drops in a controlled movement until it stops. Push the handle until the leg is pointing downwards.
3. Lock the stabiliser leg with the handle ④.
4. Extend the stabiliser extension. For manual extensions, lock the extension.
5. Operate the stabiliser leg downwards until it is set to the ground.



### Mechanically controlled tiltable stabiliser legs:

1. Make sure the stabiliser extension is extended a little and the stabiliser leg can be rotated freely of the vehicle.
2. Unlock the stabiliser leg lock.
3. Use the stabiliser leg lever to tilt the stabiliser leg. Make sure that you have full control of the movement to avoid risk of crushing.
4. Lock the stabiliser leg lock.
5. Extend the stabiliser extension. For manual extensions, lock the extension.
6. Operate the stabiliser leg downwards until it is set to the ground.



### 5.3 Operate the boom system out of transport position



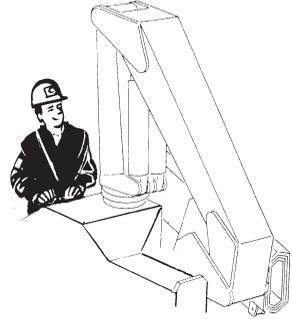
#### WARNING

- A crane with add-on equipment can differ from the operations described in this section. For this reason, study the operating instructions for any add-on equipment carefully.
- Always ensure that the stabiliser extensions and legs are in working position and securely locked before operating the boom system out of parking position.



#### DANGER

Always operate a manually controlled crane from the position shown in the image!

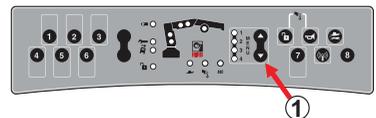
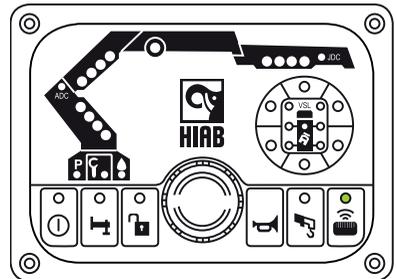


1. If the stabiliser system is manually controlled, push button  on the user panel to activate remote control.
2. If using remote control, push button ① on the controller to change the menu into crane operation.



#### ! NOTE

As soon as you have selected remote control operation, it is no longer possible to operate the main control valve levers.



### 5.3.1 BDA Boom Deployment Assistance [option]

BDA is a safety function in SPACE that prevents the operator to move the second boom and extensions in the wrong direction when operating the crane in to or out of parking position.

- Operating the crane to parking position:

When the angle  $\beta$  is  $>135^\circ$  between the horizontal and second boom, the system doesn't allow to raise the second boom or to move extensions out/in.

Press the button  to allow second boom and extensions movements.

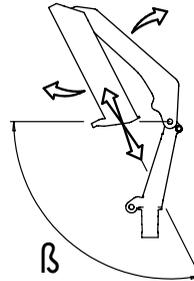
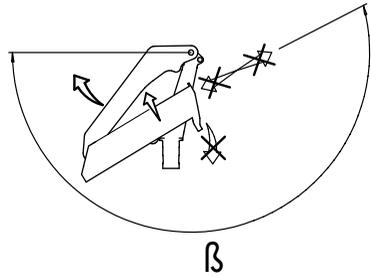


#### DANGER

Only use the BDA override to get the crane out of a locked position.

- Operating the crane out of parked position:

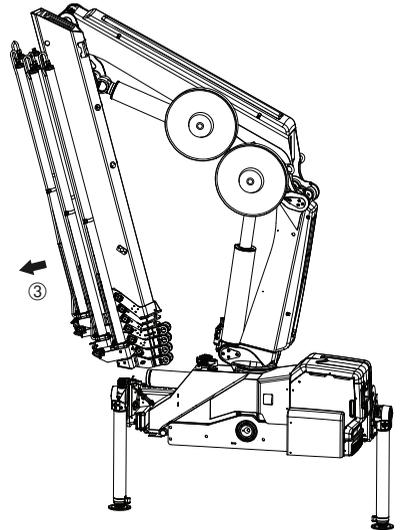
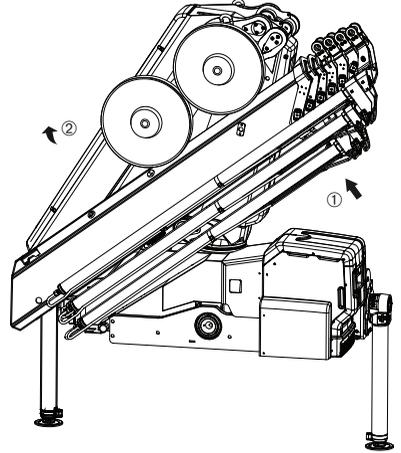
When the angle  $\beta$  is  $<135^\circ$  between the horizontal and second boom, second boom and extensions can move without any restrictions.



---

**Operate the boom system**

- **HIAB**  
128/138/142/148/158/162/178/188/192/218/228/232/232:
1. Operate the second boom fully against the underside of the first boom ①.
  2. Raise the first boom ②.
  3. As soon as the first boom is raised to an angle where the second boom can go free from the crane base: raise the second boom ③.
  4. Slew the crane to working position. The crane is ready for use.

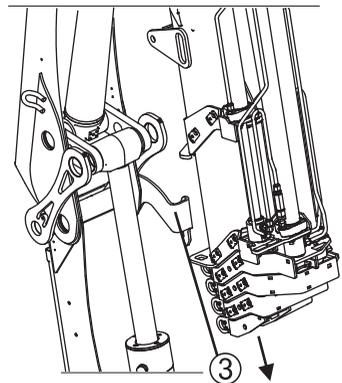
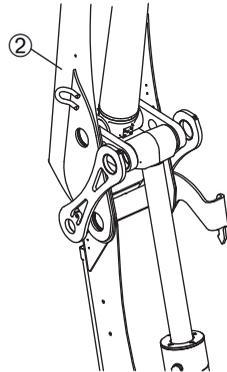
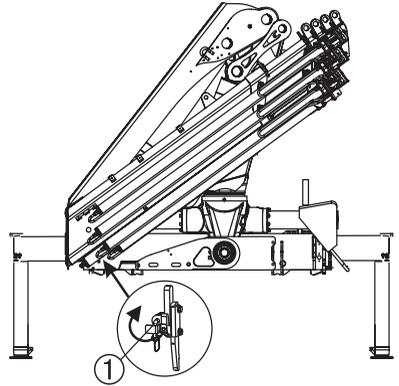


## 5.3.1

## Starting crane operation

- **Hiab 248/258/262/288/298/302:**

1. Turn the pin ① and pull it out.
2. Raise the first boom ②.
3. Place the second boom in vertical position, as shown in the image.
4. Extend the first extension until it comes free of the catcher ③.
5. Raise the boom system.
6. Slew the crane to working position. The crane is now ready for use.



## 6.1 Functions

The control system provides a large number of functions. Certain functions are standard, others are options.

### Controlling the crane speed with the controller XSDrive

At start up, the system by default is set to full speed. To reduce the speed, push button  once. The low speed LED will light continuously. By pushing the button again, the crane returns to full speed and the LED goes out.



When pushing the speed selector button, all levers must be in neutral.



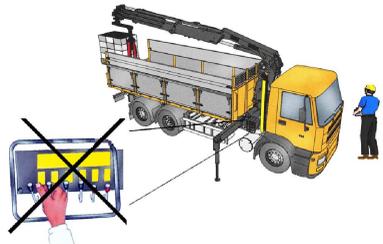
#### ! NOTE

The crane speed will depend upon the crane functions you are using and how many crane functions you operate at the same time.

### Supervision of spools

If a valve spool movement is greater than the equivalent lever or joystick movement on the controller, a safety function is tripped, and all crane movements stops.

This occurs if a control lever on the valve is moved while the remote control is engaged.



---

### **APO Automatic power off**

APO is a function which automatically switches off the power to the control system. It consists of:

1. Timeout controlled power off. (30 minutes by default).
2. Parking brake controlled power off.

Through the vehicle's parking brake, APO offers a safety function which ensures that the control system is off when the vehicle is moving. When parking brake is released, the control system receives a signal and shuts OFF.

#### **For emergency operation**

During 5 seconds, it is possible to activate the control system by pressing the ON/OFF button on the user panel.

### **OPS Operator Protection System [option]**

OPS is a system that protects the operator from the boom system's movements when operating the crane.

The OPS system is integrated in the control system, and it uses a sensor on the slewing system and tilt indicators on the boom system, to indicate the position of the crane.

It creates a virtual cage around the area where the crane operator stands, while manually operating the crane.



### **ADO Automatic dump function**

If a lever is not moved for 3 seconds, this function diverts the oil to the tank, thereby preventing the oil from overheating. The next lever movement stops the dumping and it functions as normal.

### **ASC Automatic Speed Control**

The ASC function automatically provides the extra power by reducing the speed smoothly, when working close to the rated capacity. When the load decreases, normal speed is restored.

## ADC Automatic Duty Control

The purpose of the ADC function is to increase the lifting capacity by approx. 10%.

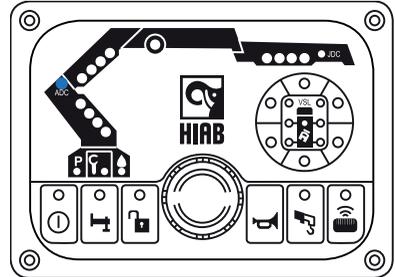
The first boom pressure sensors indicate if there is a positive or negative pressure on the first boom.

### Normal capacity

- If the first boom is pressed down, the sensors indicate a negative pressure and the lifting capacity is normal during the complete lifting cycle.

### Increased capacity

- ADC lamps light up.  
If the sensors indicate a positive pressure, the lifting capacity is increased during the complete lifting cycle.

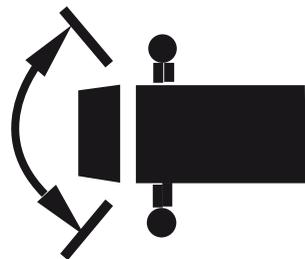


## PFD Pump flow distribution

When operating several functions simultaneously the pump flow may not be sufficient. PFD will now take over, reducing the speed of all operated functions. Uncontrolled movements are thus avoided, smooth simultaneous operation is achieved.

### Slewing sector [option]

Within slewing sector, lifting capacity can be reduced due to stability. The overload warning will be given at a lower load in the limited sector than outside the sector. In case of an overload warning you may slew out of the sector but not further into it.



### LSS-V Load stabilising system-vertical [Option]

LSS-V reduces vertical oscillations in the boom system. This function makes it easier to handle loads at long outreach.



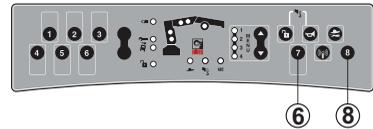
#### WARNING

Deactivate LSS-V when working in confined spaces. Compensating movement can cause the crane to collide with obstacles.

If the function LSS-V is active when SPACE is switched off, the function will be active when SPACE is started again.

#### Activate and deactivate LSS-V (By default) with the controller XSDrive

Press button ⑥ to activate and button ⑧ to deactivate.



### 6.2 OLP (Overload protection)

OLP is a safety function that prevents overloading of the crane. With 90% of maximum permitted pressure the amber lamp on the lamp pole, if present, flashes.

## OLP boom system

When 100% of the maximum permitted pressure is reached, OLP cuts in and stops all functions that increase the pressure. On the lamp pole, if present, the red lamp and amber lamp will light continuously.

The pressure level in the first and second boom is indicated by the LEDs on the user interface:

- 50% of maximum pressure – 1 of 4 LEDs light green
- 70% of maximum pressure – 2 of 4 LEDs light green
- 90% of maximum pressure – 3 of 4 LEDs flash red
- 100% of maximum pressure – 4 of 4 LEDs flash red



### ! NOTE

Do not operate heavy loads with the extensions fully retracted. In an OLP situation it is an advantage to be able to retract the extensions.

## OLP manual control

If one prohibited function is used, all functions will stop. The crane will be fully operational as long as only allowed functions are used.



## 6.3 OLP - indications on the controller

### 6.3.1 XSDrive

**OLP boom system:** The cylinder LEDs indicate a percentage of maximum pressure:

- 70% of maximum pressure reached - lower LED on each cylinder light green
- 90% of maximum pressure reached - lower LED on each cylinder flash red
- 100% of maximum pressure reached - both LEDs on each cylinder light red



## 6.4 To release OLP

If all functions have been blocked due to OLP it is possible to temporarily release OLP and operate an appropriate crane function to correct the overload situation. OLP release is active in 5 second intervals. After each 5 second interval of OLP release there is a wait before the release operation can be activated again. The wait will increase in three steps: 30, 60 and maximum 90 seconds. During each 5 second interval only one function at a time can be operated. Extension out cannot be operated at all. The 5 second interval starts to count down as you move the lever.



### DANGER

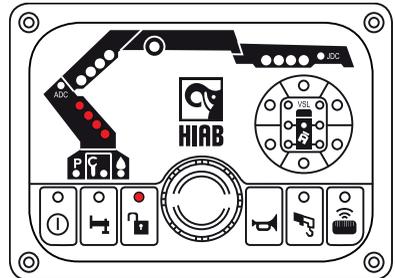
Only use the OLP release to get the crane out of a locked position. Never use the OLP release to overload the crane deliberately!

### 6.4.1 OLP release on user panel

Press button  on the user panel whilst operating load reducing functions. The cylinder pressure LEDs on the user panel perform a running light. The LED for padlock symbol will blink red.

### 6.4.2 OLP release on controller XSDrive

Press and hold the button  on the controller whilst operating load reducing functions. On the user panel the cylinder pressure LEDs perform a running light. The LED for padlock symbol will blink red.



## 6.5 Manual extensions [option]

### Operation with manual extensions

- Always extend the hydraulic extensions first, then the manual extensions.

- The use of manual extensions should be restricted to the longest outreach needed. When this reach is not needed, the manual extension should be retracted.

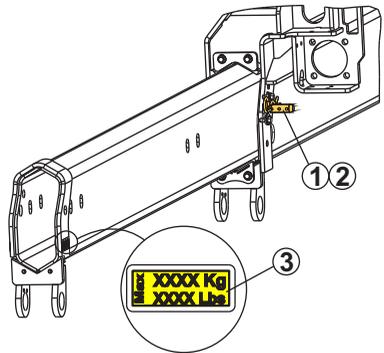


### DANGER

Do not stand in front of moving parts. They may eventually move and cause injuries.

### To extend the manual extensions

1. Locate the boom system as close as possible to the horizontal position, but low enough to reach the extension by hand.
2. Stop the crane, by pressing the stop button.
3. Remove the locking device ① and the locking pin ②.
4. Extend the manual extension fully by hand.
5. Secure the manual extension, by locking the pin ② and locking device ①.



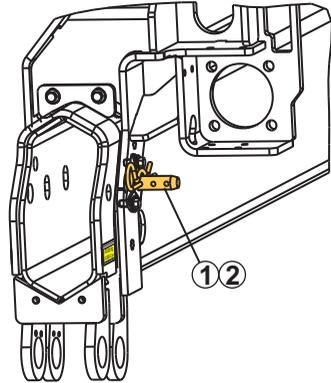
### DANGER

- Make sure that the locking device is properly locked.
- Each manual extension has a sign ③ for the maximum load that can be handled.
- Do not lift loads heavier than the values stated on the hook attachment.

To lift heavier loads than specified on the sign ③, the hook position must be moved to the nearest hydraulic extension, in accordance with the load plate on the crane.

**To retract the manual extensions**

1. Locate the boom system as close as possible to the horizontal position, but low enough to reach the extension by hand.
2. Stop the crane, by pressing the stop button.
3. Remove the locking device ① and the locking pin ②.
4. Retract the manual extension fully by hand.
5. Secure the manual extension, by locking the pin ② and locking device ①.

**DANGER**

- Make sure that the locking device is properly locked.

**Activate and de-activate OLP for manual extensions on the user panel****WARNING**

You must switch the OLP on and off manually for additional manual extensions!

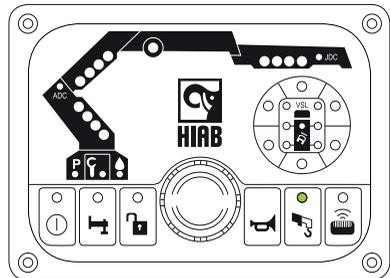
**Activate:**

Push button  on the user panel.

The manual extensions are now included in the OLP protection. The lifting capacity will be reduced automatically. The lamp for  lights up on the user panel.

**De-activate:**

Push the button again. The lamp for  goes out.



**Activate and de-activate OLP for manual extensions on the XSDrive controller**

 **WARNING**

You must switch the OLP on and off manually for additional manual extensions!

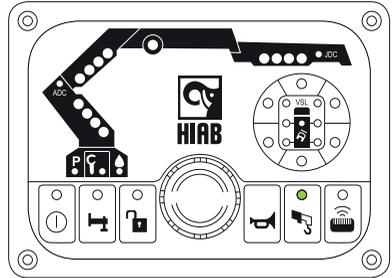
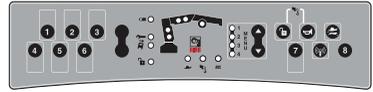
**Activate:**

Push buttons  and  on the controller.

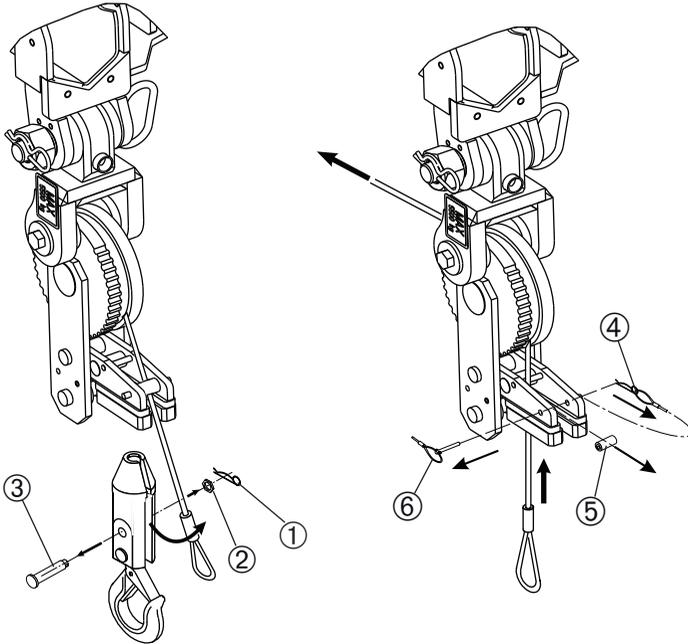
The manual extensions are now included in the OLP protection. The lifting capacity will be reduced automatically. The lamp for  lights up on the user panel.

**De-activate:**

Push the buttons again. The lamp for  goes out.



## 7.1 Change from hoist to hook operation



### 1. Remove the counterweight:

- Remove the locking pin ①, the nut ② and the pin ③.
- Release the rope.

### 2. Remove the rope from the top roller:

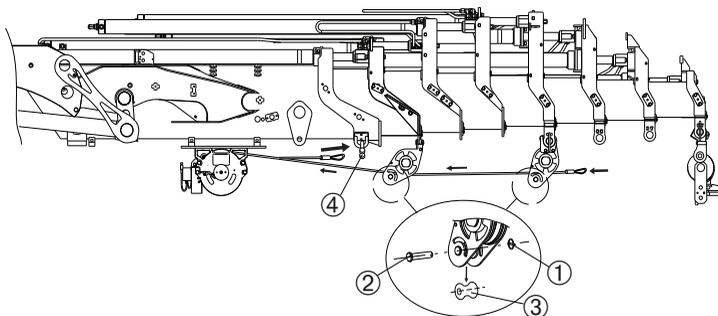
- Remove the locking pin ④, the roller ⑤ and the securing pin ⑥.
- Pass the rope through the top roller.

---

### 3. Remove the rope from the rope guides:

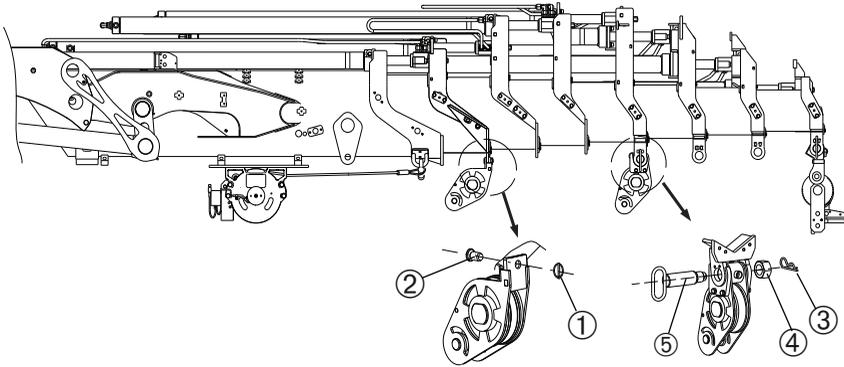
**! NOTE**

How to remove the rope depends on the crane model. The design and the number of rope guides depends on how many extensions the crane is equipped with.



- Remove the locking pin ①, the clevis pin ② and the wheel ③.
- Fit the rope end in the shackle ④.

#### 4. Remove the rope guides



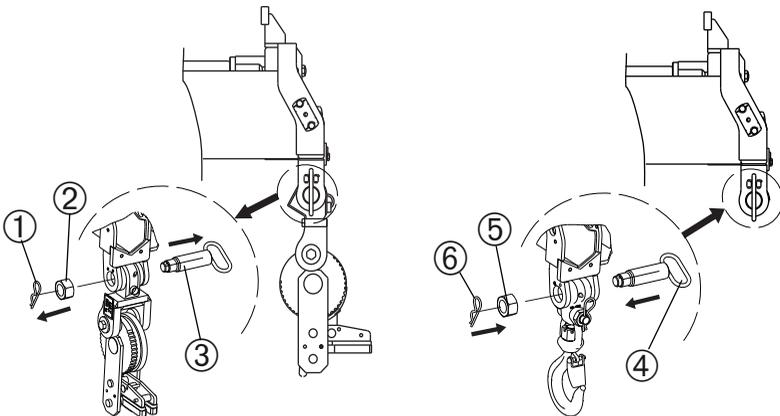
#### 5. Remove the rope guide from the first extension:

- Remove the locking pin ① and the clevis pin ②.

#### 6. Remove the rope guide from the 4th extension:

- Remove the locking pin ③, the nut ④ and the shaft ⑤.

#### 7. Remove the top roller and fit the hook:



#### WARNING

To prevent injury, hold the top roller firmly in your hand while demounting it.

- 
- Remove the locking pin ①, the nut ② and the shaft ③.
  - Put the hook in place and fit the shaft ④.
  - Tighten the nut ⑤.
  - Secure with the locking pin ⑥.

## 8.1 Operate the boom system into transport position



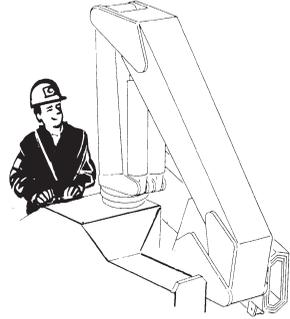
### WARNING

- A crane with add-on equipment can differ from the operations described in this section.
- For this reason, study the operating instructions for any add-on equipment carefully.



### DANGER

- Always operate the crane manually from the position indicated in the figure.
- With remote controlled cranes, stay in a safety area while the boom system is moving.



### 8.1.1

#### HIAB 138/142/158/162/188/192/228/232

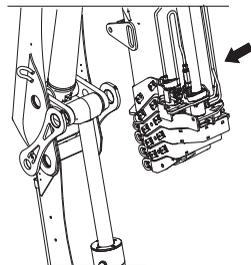
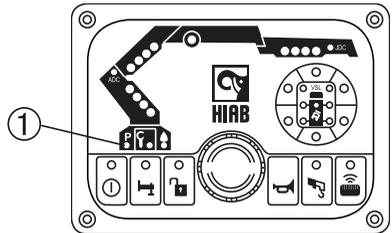
1. Retract the boom extensions completely.



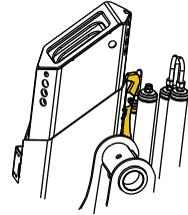
### ! NOTE

If the crane is equipped with OPS, press and hold button  on the user panel while carrying out instructions 2-5.

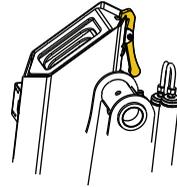
2. Slew the crane until the positioning arrows on the crane base and column align and the parking LED  on the user panel lights up.
3. Operate the 2nd boom against the underside of the 1st boom, as shown in the image. Make sure the position of the 1st boom is sufficiently high to do so.



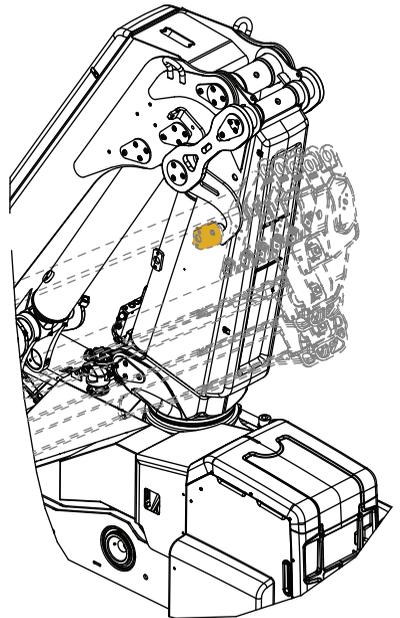
- Cranes with S-boom:** Extend the boom extensions until the catcher ② drops. Retract the extensions carefully until the catcher secures the boom. Start to lower the first boom until the second boom is in horizontal position.



**Other cranes:** Start to lower the first boom until the second boom is in horizontal position.



- Lower the boom system until it is secured on the parking support.
- Fold the hook.



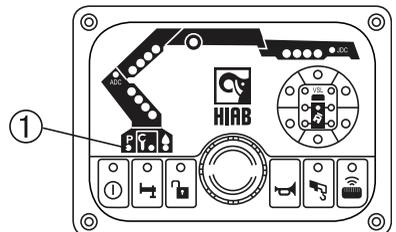
## HIAB 258/262/298/302

- Retract the boom extensions completely.

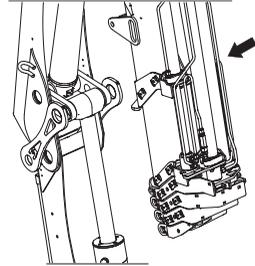


**! NOTE**

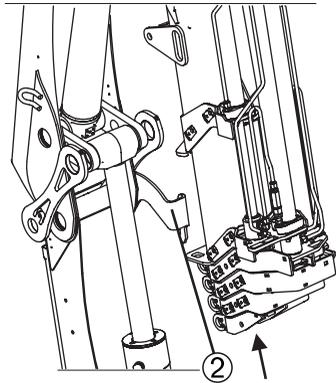
If the crane is equipped with OPS, press and hold button ① on the user panel while carrying out instructions 2-5.



2. Slew the crane until the positioning arrows on the crane base and column align and the parking LED ① on the user panel lights up.
3. Operate the second boom to vertical position, as shown in the image. Make sure that the first boom is sufficiently high to do so.

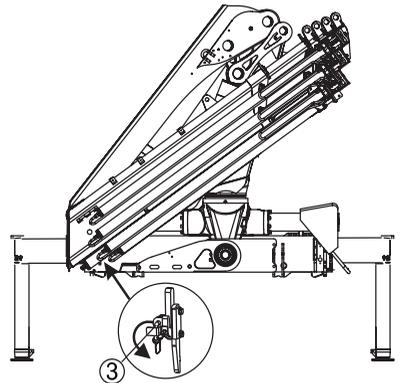


4. To lock the extensions, extend the first extension about 50 cm. Retract slowly while adjusting the second boom for the extension to be able to slide into the catcher ②.

**CAUTION**

Take care not to damage the catcher or extension by forcing the extension against the catcher.

5. Lower the boom system until it is secured on the parking support.
6. Lock the boom with the pin ③.
7. Fold the hook.



## 8.2 Placing the stabiliser system in the transport position



### DANGER

Do not stand in the stabiliser legs, tilting area.



### WARNING

Do not put your foot on the support plate.

The procedure of operating the stabiliser legs differs depending on the type of stabiliser leg. Repeat the instructions for the stabiliser extension and leg on the other side of the vehicle. For auxiliary stabiliser system [option]: Repeat the process.



### DANGER

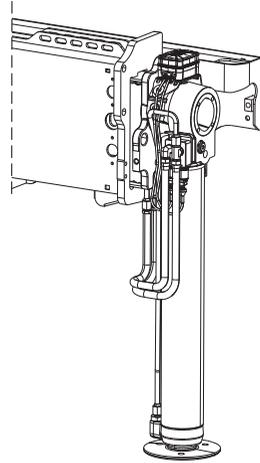
Always ensure that the stabiliser legs and the stabiliser extensions are in transport position and securely locked before moving the vehicle.

Activate stabiliser operation on the user panel by pressing button .



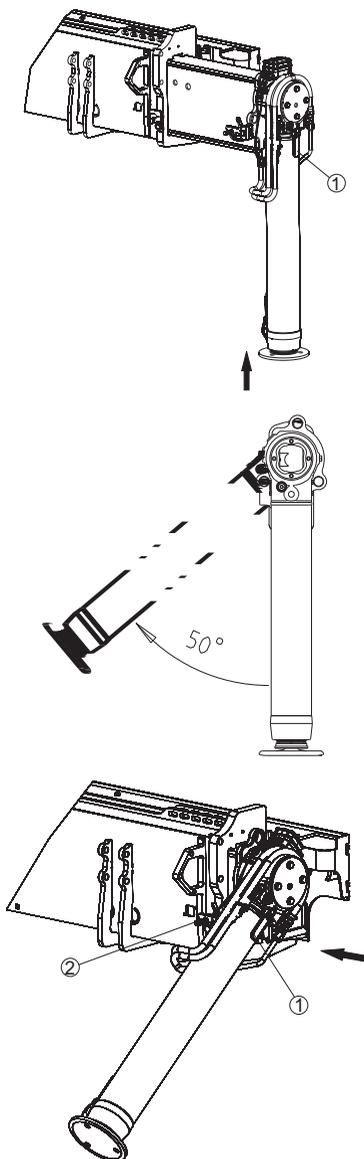
**Non-tiltable stabiliser legs**

1. Raise the stabiliser leg.
2. Retract the stabiliser extension completely.

**WARNING****Risk of crushing injuries.****Always keep hands away from moving parts during operation.**

**Manual tiltable stabiliser legs:**

1. Raise the stabiliser leg completely.
2. Unlock the stabiliser leg lock ①.
3. Tilt the stabiliser leg manually.
4. Lock the stabiliser leg lock ①.
5. Retract the stabiliser extension completely.

**WARNING****Risk of crushing injuries.****Always keep hands away from moving parts during operation.**

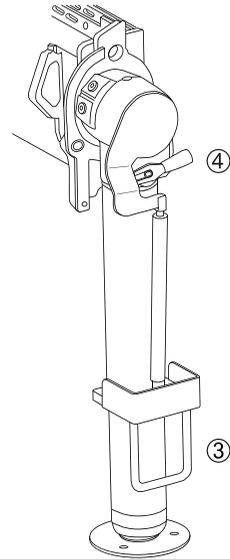
### Manually tiltable stabiliser legs with gas spring support

1. Raise the stabiliser leg completely.
2. Place your right hand on the handle ③ while unlocking the stabiliser leg ④ with your left hand.
3. Gently pull the stabiliser leg upwards until it stops. Make sure the leg travels in a controlled movement.
4. Push the leg up until it reaches parking position.
5. Lock the stabiliser leg.
6. Retract the stabiliser extension completely.

#### **WARNING**

**Risk of crushing injuries.**

**Always keep hands away from moving parts during operation.**



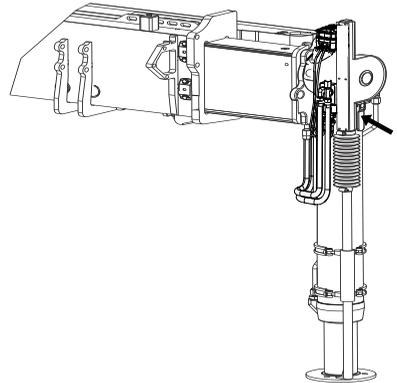
### Mechanically controlled tiltable stabiliser legs:

1. Raise the stabiliser leg so it is just free of the ground.
2. Unlock the leg.  
Raise the stabiliser leg. When 200 mm remains, the leg will start to tilt upwards.
3. Lock the stabiliser leg lock.
4. Retract the stabiliser extension completely.

#### **WARNING**

**Risk of crushing injuries.**

**Always keep hands away from moving parts during operation.**

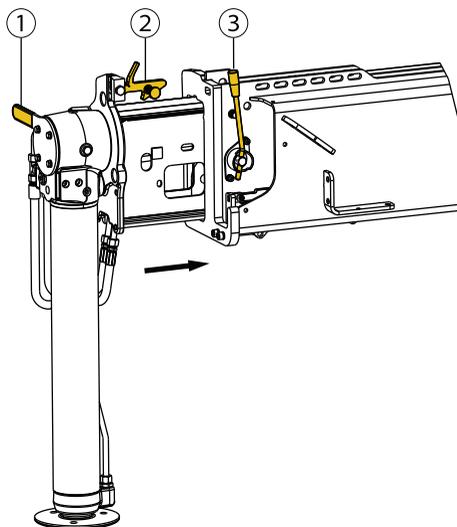


## 8.2.5 Retract the stabiliser extensions

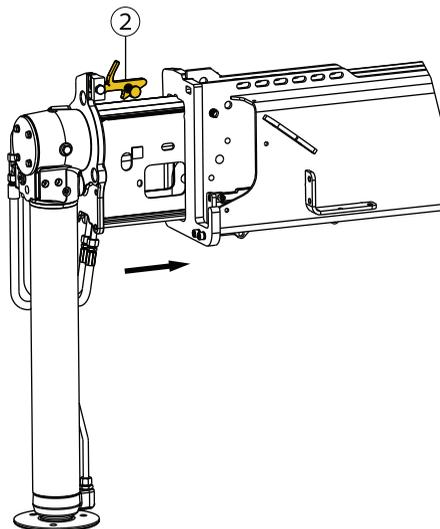
The procedure of retracting the stabiliser extensions differs depending on the type of stabiliser extensions. Repeat the instructions for the stabiliser extension on the other side of the vehicle. For auxiliary stabiliser system [option]: Repeat the process.

**Manually controlled stabiliser extensions**

Unlock the handle ③. Take a firm grip around handle ①, and push to retract the stabiliser extension and lock with the handle ②. Make sure the catcher ② is securely locked.

**Hydraulically controlled stabiliser extensions**

Retract the stabiliser extensions with the levers on the valve or the controller depending on your crane configuration. Make sure the catcher ② [option] is securely locked.



**WARNING**

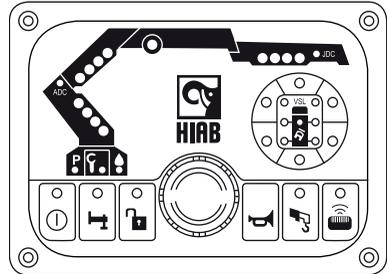
Always ensure that the stabiliser legs and stabiliser extensions are in transport position and securely locked.

### 8.3 Switching off the control system

- Switch off the control system with the on/off button .

#### If you are using the remote controller:

- Press the stop button on the controller and switch off the control system.
- Disengage the PTO.



### 8.4 Emergency operation Valve-V80

**EMERGENCY** operation to bring the crane to parking position

Do like this:

On the main control valve:

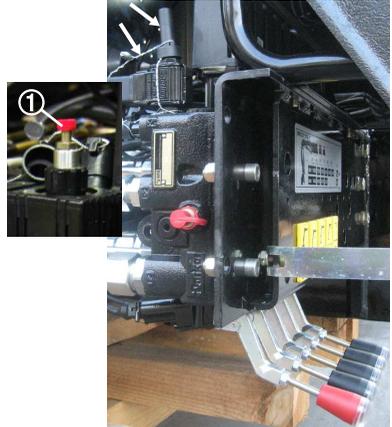
**DANGER**

To operate the crane like this is **HIGHLY DANGEROUS** because during emergency operation all crane security is disconnected.

**Always go to/contact a HIAB service workshop when the security seal wire has been broken.**

1. Break the security seal wire and remove the cap on dump valve 1.
2. Press the dump valve button  to the bottom and keep it in this position while you operate the crane to parking position, using the levers on the main control valve.

**If separate stabiliser valve with manually controlled stabiliser extensions and stabiliser legs:**



**DANGER**

To operate the crane like this is **HIGHLY DANGEROUS** because during emergency operation all crane security is disconnected.

**Always go to/contact a HIAB service workshop when the security seal wire has been broken.**

1. Break the security seal wire on dump valve
  2. Located next to the stabiliser valve.
2. Turn the security screw ② to the bottom.
3. Press the dump valve button ① on the **main control valve**, to the bottom and keep it in this position while you operate the stabiliser extensions and stabiliser legs to parking position using the levers on the stabiliser valve.



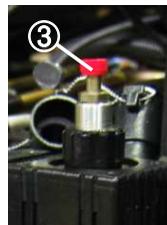
**If separate stabiliser valve with remote controlled stabiliser extensions and stabiliser legs:**

**DANGER**

To operate the crane like this is **HIGHLY DANGEROUS** because during emergency operation all crane security is disconnected.

**Always go to/contact a HIAB service workshop when the security seal wire has been broken.**

1. Break the security seal wire on dump valve
  2. Located on the stabiliser valve.
2. Keep the dump valve button ① on the main control valve and this dump valve button ③ in depressed position at the same time, while you operate the stabiliser extensions and stabiliser legs to parking position using the levers on the stabiliser valve.



## 8.5 TWI Transport warning interface



### WARNING

If you switch off the control system when manual operated stabiliser extensions/tiltable stabiliser legs are not locked in the transport position, and/or if the first boom angle exceeds a certain specified angle, the indicator lamps for both the cylinders and the hoist will flash red for a while.

**The vehicle must not be moved.**

- A warning, visible and audible from the driving position for transport, indicates when the crane height exceeds a predetermined maximum and when the manual operated stabiliser extensions/tiltable stabiliser legs are not locked in the transport position.
- The audible warning can be silenced by an acknowledgement button [option] or by a signal indicating that the parking brake of the vehicle is engaged.

**The vehicle must not be moved**

1. Switch the system on and operate the crane into transport position.
2. Switch off the system. The vehicle may be moved.



### DANGER

After use always put the crane into the transport position! When you have to park the boom on the load space, or over the load, secure the boom and the lifting accessories to prevent any unintentional movement of the crane and the lifting accessories.



## 9.1 Service



### DANGER

- Do not do any welding work on the crane yourself! Welding work on the crane may only be carried out by, or in close consultation with, a HIAB service workshop.
- Do not drill into the crane yourself. Drilling work on the crane may only be carried out by, or in close consultation with, a HIAB service workshop.
- Never try to reinstall the crane. Only a HIAB Dealer may reinstall the crane.

#### Before carrying out any welding on the vehicle:

- Disconnect the power between the vehicle and the crane.
- Contact the vehicle manufacturer.

#### After welding on the vehicle:

- Connect the power between the vehicle and the crane.



## Leakage

**DANGER**

- Keep well away from an oil leak on the hydraulic system! The oil spraying out can cause serious injury. The oil in the hydraulic system is under high pressure.
- Do not replace any hydraulic hoses or lines yourself: Precautions shall be taken when disconnecting hydraulic lines and hoses to ensure that no hydraulic pressure is retained in the line when the power supply to the system is switched off. Pressure may be retained in the hydraulic lines when the power supply has been switched off.
- Always contact a HIAB service workshop.

**Deal with an oil leak as follows:**

1. Rest the crane on the floor or on the truck platform.
2. Switch off the operating system.
3. Disengage the PTO.
4. Leaking coupling:
  - Tighten the coupling with a spanner.
  - If tightening does not help: contact a HIAB service workshop.
5. Small leak on a line or hose:
  - Determine if you can still park the crane.
  - If you can: park the crane and go to a HIAB service workshop. If you cannot: contact a HIAB service workshop.
6. In all other cases, contact a HIAB service workshop.

**9.2 Warranty****HIAB only provides a warranty if:**

- The instructions for maintenance and service have been followed, and original HIAB parts have been used.

- 
- All security seal wires on the valves are still intact.

**Always use original HIAB parts and tools.**

### 9.3 Follow the maintenance instructions!

Take the crane, at least once a year, to a HIAB service workshop for inspection and maintenance. Maintain lifting accessories according to the supplier's instructions.



#### **WARNING**

- Ensure that faults in the crane are corrected immediately!
- Never correct faults yourself that may only be corrected by a HIAB service workshop.
- Carry out yourself only the service and maintenance work you have the requisite knowledge and experience of.

**If the crane is not to be used for 1 month or longer:**

- Lubricate the crane thoroughly, according to the lubrication schedule.
- Park the crane in the transport position.

#### **Filters**

Replace the filter cartridge

- after the first 50 hours operation
- then after every 1000 hours operation
- or at least once a year.

#### **Cleaning**

Clean your crane and accessories regularly, but:

- Do not use aggressive cleaning agents.
- Never use a high pressure jet cleaner on electronic parts, plastic components, signs, bearings, control valves, cylinders or the oil tank. Only the cranes surface may be cleaned with a high-pressure jet cleaner.

### 9.3.1 Daily inspection

#### Locking devices

- Check that locking devices are undamaged and working properly.
- Make sure that the locking devices are properly locked.

#### Shafts, shaft lockings, bearings and bushings

- Check that the shafts, shaft lockings, bearings and bushings are undamaged and working properly.

#### Stop buttons

- Check that the Stop buttons are undamaged and working properly.

#### Levers

- Check that the levers operate smoothly.
- Check that the levers return to neutral position.

#### Crane structure

- Check for damage to the crane structure (e.g. any formation of cracks).

**DANGER**

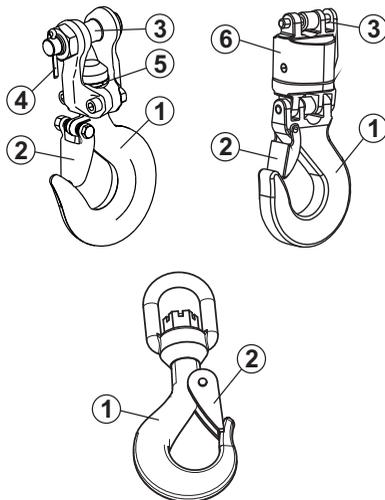
In the event of damage that presents a safety risk:

- Do not use the crane.
- Have the damage repaired immediately by a HIAB service workshop.

## Hooks

Before every lift:

- Check general condition of the hook, and parts of the hook ① for deformation and surface damages with significant depth.
- Check for damage to the hook structure (e.g. any formation of cracks).
- Check that the latch ② closes entirely.
- Check that the shaft ③ and the locking pin ④ are in place.
- Check that the plane bearing ⑤ or the swivel ⑥ are in good conditions.



### DANGER

In the event of damage or worn that prevents a safety risk:

- Do not use the hook.
- Have the damage repaired immediately by a HIAB service workshop.

## Add-on equipment and separate accessories

- Check cables, cable connections and the attachment points.
- Maintain all add-on equipment, auxiliary equipment etc. according to the instructions supplied with it.

## Electronic components

- Check that these are in good condition.
- LED test

To do the test:

1. Press the ON/OFF button for at least 2 sec.  
The test is activated and all the red LEDs are illuminated.
2. Release the button. After 3 sec, all the green the LEDs are illuminated. The test is finished when all LEDs is extinguished.

**Hydraulic system**

- Check that there are no leaks from the hydraulic hoses, lines and connections.
- Check oil level in the tank. If necessary, fill to correct level.
- Make sure that all security seal wires (Ex. LHV, dump valves, etc...) are not broken. Always go to/contact a HIAB service workshop when the seal wire has been broken.

**! NOTE**

Always place the vehicle on level ground with the crane in transport position while checking the oil.

**Hoist**

- Visual check of the rope. In the event of damage to the rope, see the rules how to handle this in section: Check rope.
- Check cables, cable connections, rope guides and the attachment points.
- Polyamid parts as well as all bolt components have to be checked and must be replaced in case of wear and tear.

**Slewing housing**

- Check oil level in the slewing housing. If necessary, fill to correct level.

**Filters**

- Check the filter indicator. If red, replace the cartridge.

**9.3.2 Monthly inspection and maintenance**

In addition to the daily inspection, carry out the following each month:

---

**Piston rods**

- In cases where the cylinder piston rod is exposed to pollution due to the parking location, the chromed surfaces must be cleaned and oiled to prevent corrosion. This needs to be done regularly.

**Presence of decals**

- Check that all the decals shown in section “Warning signs” are in position.

**Pivot pins and bushes**

- Inspect all the pivot pins and bushings for the crane boom and cylinders for damage, play, etc.

**Bolts and screw fixings**

- Check that bolt and screw fixings are not loose. If loose contact a HIAB service workshop.

**Cables and sensors**

- Check that these are in good condition.

**Lubrication schedule**

- Carry out the lubrication according to the instructions.

**Hydraulic system**

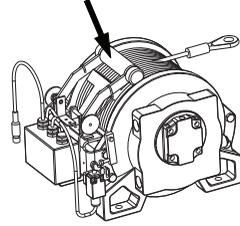
- Check that the hydraulic pump attachment screws are tightened.
- Check if the oil in the hydraulic system needs to be changed.

**Add-on equipment etc.**

- Maintain all add-on equipment, auxiliary equipment etc. according to the instructions supplied with it.

**Hoist**

- Visual control of pressure roller.

**9.3.3 Annual maintenance**

Take the crane, at least once a year, to a HIAB service workshop for inspection and maintenance.

Carry out the following maintenance at least once a year.

**Hydraulic oil**

- Change the hydraulic oil.  
Or have it tested by a workshop or specialist.
- Change the oil tank filler cap.
- Replace filters.

**! NOTE**

If the crane is being used in hot climates the oil might need to be changed more often.

**Slewing housing**

- Change oil in the slewing housing.

**Hoist**

- Change the gear oil in the drum.
- Inspect the braking system.

**9.3.4 Hoist maintenance**

Interval	Action	Operating material
At every use	Visual and acoustic check-up of the complete hoist system	
After every use	Visual control of the rope*	
	Visual control of leaks	
Once a week	Check-up of the fixing elements	
When required	Cleaning of rope	Clear water and brush
	Rope care	Spray oil
	Change of rope**	New rope
Monthly	Visual control of pressure roller	New pressure roller

Interval	Action	Operating material
<b>After 100 operating hours, latest after 6 months</b>	First change of gear oil	Gear oil SAE 80W-90
<b>Every 3 months</b>	Gear oil control***	
<b>After 1000 operating hours, latest after 1 year</b>	Change of gear oil	
<b>Once a year</b>	Check-up of braking system	
	Complete hoist system	Expert

\* When the rope must be discarded, (see Check rope)

\*\*Use original rope (see Change of rope)

\*\*\* You have to find out reason which leads to a loss of oil and the repair has to be done by experts.

### 9.3.5 Check rope

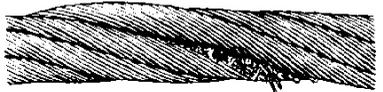
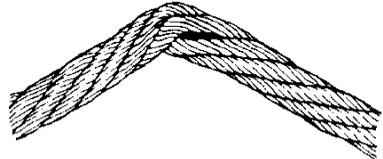


#### WARNING

As ropes undergo very heavy strain and are not of permanent durability, it is important for the safety of the hoist system and like this for their operating personnel, to carry out a thorough check-up and to renew the rope in time.

After every use the rope has to be checked for damage according to the national regulations of the country of application.

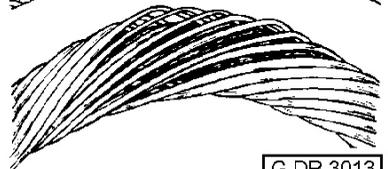
Various types of damage are illustrated on the right that indicate when the rope needs to be replaced: Reduction of rope nominal diameter by more than 10%, corkscrew-type deformation, kinked rope, contracted rope, flattening rope, loop formation of wires on the rope, knots on the rope, splicing on the rope, basket formation on the rope, loose wires in the rope, individual wire breakages.



#### WARNING

A rope has to be discarded, when there are (number of ruptures in the outer layers according to DIN 15020; ISO 4309):

- 2 ruptures on a length of  $6 \times d$ ,  
- resp. for rope diam.  $\varnothing d = 7, 8, 10$
- 4 ruptures on a length of  $30 \times d$ ,  
- resp. for rope diam.  $\varnothing d = 12, 14, 16$ .
- 5 ruptures on a length of  $30 \times d$ .



### 9.3.6 Cleaning the rope

In case the rope is extremely dirty the rope has to be cleaned with clear water and a brush before it is spooled again onto the drum.

After each wet cleaning use spray oil on the rope.

G DR 3013

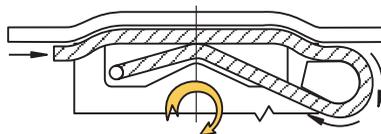
**! NOTE**

Do not clean the rope with steam jet blower or high pressure cleaner.

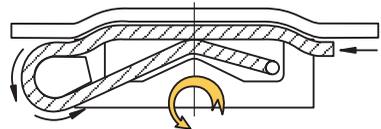
### 9.3.7 Course and requirements of the rope

Depending on the direction of rotation of the hoist (CW or CC) it has to be noted, from which side the rope is directed into the rope inlet.

#### Course of the rope CW (clockwise)



#### Course of the rope CC (counter clockwise)



#### Rope requirements

For the hoists we recommend a rotating resistant rope, cross lay to the right. Always use HIAB original rope.

hoist type	rope Ø (mm)	possible hoisting force (kN)	
		1st layer	4th layer
TC1	8	11,5	9.5
TC2/TC2 L	10	24	18
TC3	14 (12)	39 (39)	30 (xx)
TC5	14 (16)	54 (54)	43 (xx)

**! NOTE**

When choosing a rope under all circumstances the standards of the country of the user have to be noted.

This applies especially for the permitted loading of the rope.

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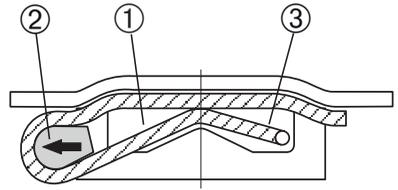
### 9.3.8 Change of rope

**! NOTE**

Always use HIAB original rope.

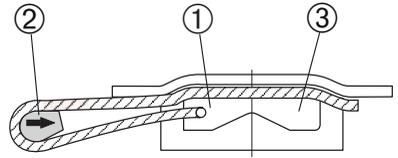
**Old rope has to be discarded**

1. Spool off the rope **without load**, until the last three safety windings are left.
2. Stop and turn the drum slowly until you have access to the rope pocket ①.
3. Detach the rope wedge ②.
4. Pull out the rope from the rope inlet ③.
5. Guide the rope out of the rope guide/s and top roller.
6. Discard the rope.



**Install a new rope**

1. Guide the rope through the top roller and the rope guide/s.
2. Insert the rope end through the rope inlet ③ into the rope wedge ②. Insert both in the rope pocket ①.



**Pay attention, that the rope with rope wedge are perfectly clamped in the rope pocket.**

3. Spool on the rope.

In order to achieve a high spooling quality and durability the rope always has to be spooled on with a minimum hook load according to the following table.

Hoist type	Minimum hook load
TC1	40 - 80 kg
TC2 / TC2L	70 -140 kg
TC3	150 -300 kg
TC5	200 -400 kg

As a basic rule we recommend ~ 5% of the hoist load capacity.

### 9.3.9 Maintenance and monitoring of rope end

Inspection of the wear pad ①.



#### CAUTION

**In order to prevent possible damage to the rope, the wear pad ① must be replaced, before metal of the clamp ② or the screws ③ become visible.**

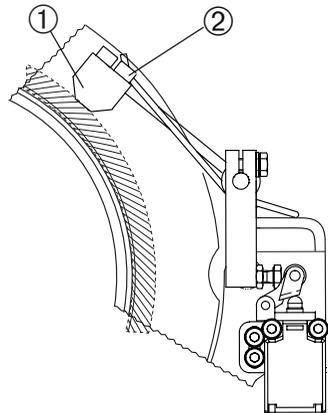
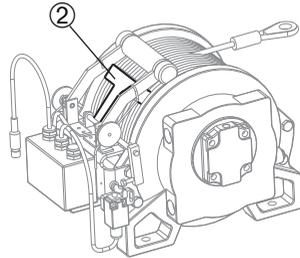
It is recommended to inspect the wear pad at least every 6 months.

Under following conditions it is necessary to inspect wearing parts at a higher frequency than normal maintenance inspection:

- intensive use
- mainly operation on the top rope layer
- rough environmental conditions (sand, dust, etc.)

#### Changing of the wear pad

Remove the screws ③ and the wear pad ① from the clamp ②. Fit the new wear pad and secure with the screws ③.

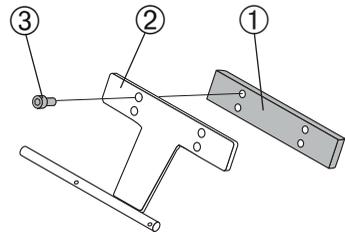


### 9.4 Lubrication



#### WARNING

Follow the lubrication schedule exactly. If you not do so, there may be serious damage to the crane and to add-on equipment.



### Type of grease

Use lithium based grease containing EP additives (consistencies 2 and 3 are recommended, depending on the climate).

### Recommended greases:

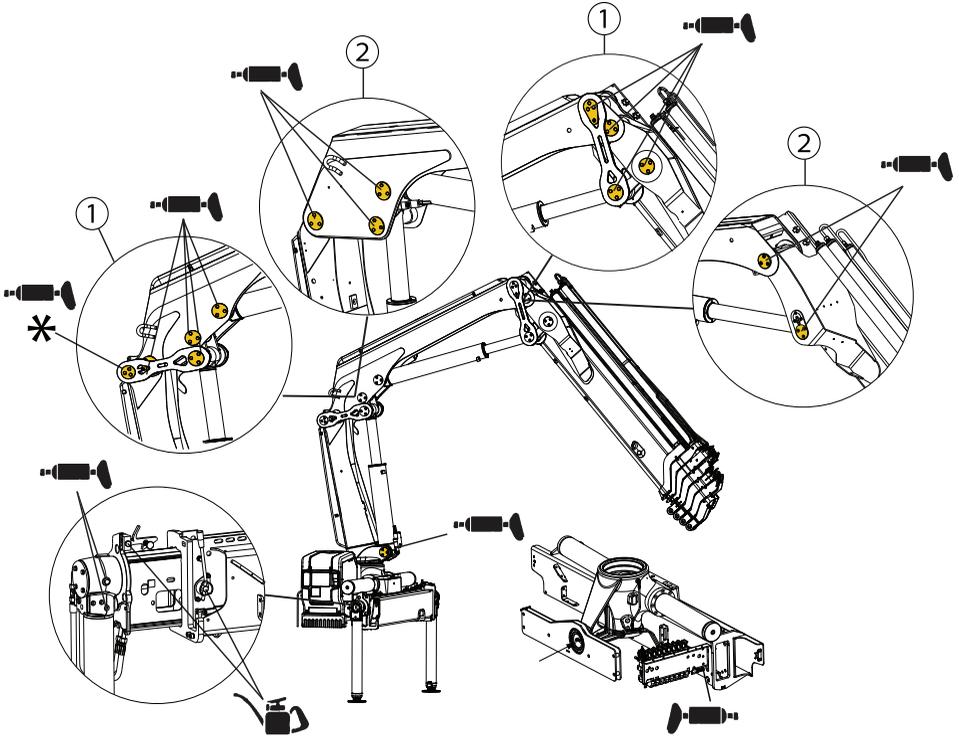
BP LS EP 2, ESSO UNIWAY EP2 N, AGIP GR MU/EP3, NYNÄS UNIFETT EP.



### ! NOTE

Avoid grease with graphite or molybdenum-disulphide additives.

9.4.1 Lubrication schedule



	Lubricate after every 16 hours of use.
	Lubricate after every 50 hours of use.
①	E-link
②	B-link
	Not present on X-CLX 218, X-DUO 218, X-HiDuo 228 and X-Hi-Pro 232 with E-link

## 9.4.2 Lubrication of the upper column bearing



### DANGER

The upper column bearing must be lubricated while the crane is slewed. If one person lubricates the upper column bearing, while another is slewing the crane: Take care that the person lubricating the bearing does not come into contact or get crushed by the crane!

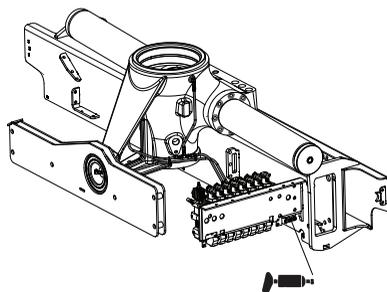


### ! NOTE

The lubrication points can be fitted differently than showed in the image.

### If you are lubricating the upper column bearing without help:

- Lubricate the upper bearing with a little grease.
- Slew the crane a little.
- Again lubricate with a little grease. Repeat, until the column has been slewed round completely.



### 9.4.3 Lubrication of the hooks

- **Hooks with plane bearing.**

If the hook cannot rotate easily without load:

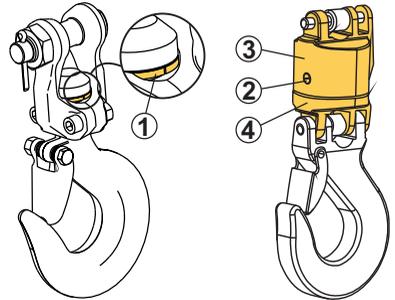
1. Lubricate the plane bearing surfaces ①.  
Use a heavy duty penetrating spray grease, type "ZEP 2000" or equivalent quality.

- **Hooks with swivel.**

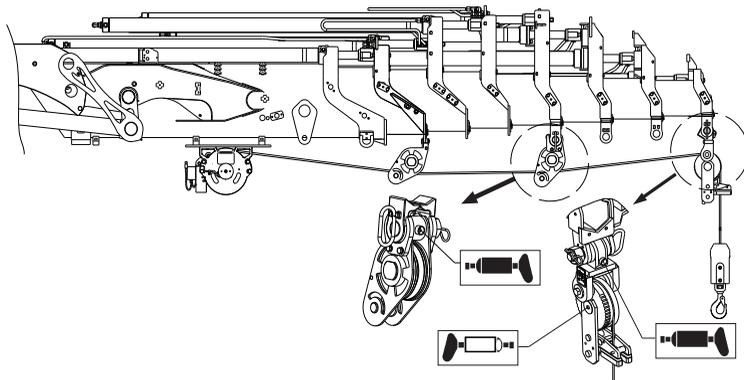
Lubricate if the swivel cannot rotate easily:

1. Remove the screw ② and mount a grease nipple.
2. Add grease until grease appears between house ③ and shank ④.
3. Mount the screw ② .

Use a bearing grease, type "Texaco Multifak EP 2" or equivalent quality.



**9.4.4 Lubrication of rope guide and top roller**



	<p>Lubricate after every 16 hours of use.</p>
	<p>Lubricate every 3 months. If the hoist is used less frequently than 3 months, lubricate before every use.</p>

## 9.5 Hydraulics

### 9.5.1 Slewing housing: checking the oil level/oil change

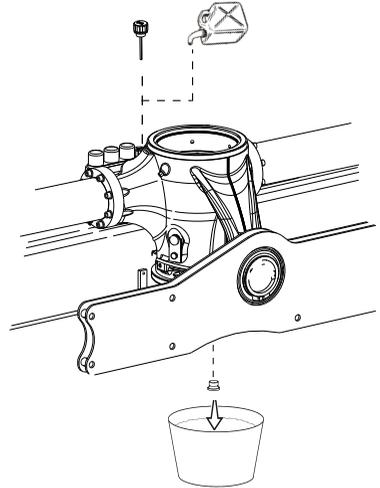
#### Checking the oil level in slewing housing

1. Check if the oil level on the measuring stick is between the maximum and minimum levels.
2. If the oil level is below the minimum level: Top up through the hole for the measuring stick with transmission oil of type MIL-L-2105C or API-GL-5, viscosity SAE-80W-90

#### Changing oil in the slewing housing

Change the oil in the slewing house yearly!

1. Use a container with sufficient capacity to receive the oil. Drain off the oil through the drain plug.
2. Refill through the hole for the measuring stick, with transmission oil of type MIL-L-2105C or API-GL-5, viscosity SAE-80W-90.
3. Slew the crane, after filling to the end positions, three times.
4. Check the oil level. If necessary top up again.



## 9.5.2 Replacing the cartridge in return oil filter

### Return oil filter with fouling indicator



#### WARNING

Dirt will damage the hydraulic system

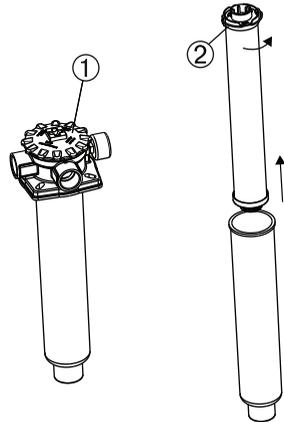
Make sure that the area around the filter is clean to prevent contamination of the hydraulic oil.

1. Switch off the hydraulic system and release the filter of pressure.
2. Clean the immediate surrounding area of the filter.
3. Unscrew and remove the cover. ①
4. Pull out the filter cartridge and filter housing, still attached to each other.
5. Unscrew the filter cartridge from the housing using the handle. ②
6. Clean the filter housing and the cover.
7. Replace the filter cartridge.
8. Check the condition of the o-rings and gaskets. Replace if necessary.
9. Put the filter housing and filter cartridge back in place.
10. Attach the cover.



#### ! NOTE

Check that the cover is properly fitted.



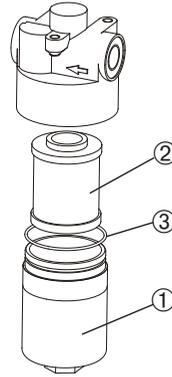
### 9.5.3 Replacing the cartridge in pilot filter



#### WARNING

Dirt will damage the hydraulic system

1. Clean the immediate surroundings of the filter.
2. Dismantle the filter housing ①.
3. Remove the cartridge ②.
4. Clean the filter housing.
5. Fit a new cartridge. Also fit new seal ③.
6. Reassemble the filter housing.



### 9.5.4 Checking the oil tank level

1. Place the crane and stabiliser legs in the transport position.
2. Place the vehicle on level ground.
3. Check the oil level in the tank.
4. Oil level too low:  
Top up with hydraulic oil.



### 9.5.5 Changing the hydraulic oil



#### WARNING

The oil can be hot and cause injury.

1. Operate the crane for a while to warm the oil. Place the crane in the parked position. Take care that the temperature of the oil does not exceed the point where you can handle it safely. If this occurs allow the oil to cool before moving to the next step.

**WARNING**

- Suitable eye and hand protection must be worn while carrying out this operation, and if there is a risk for inhalation of oil mist, a mask as well.
- Inhalation of oil mist: Contact a doctor.
- Skin contact: Remove polluted clothing, wash with soap and water. In the event of high pressure injection of the product, see a doctor without delay.
- Eye contact: Rinse eyes with plenty of water, see a doctor if irritation persists.

2. Drain the oil tank through the drain plug. Make sure the system contains as little as possible.

Use a container with sufficient capacity.

**! NOTE**

Ensure the waste oil is disposed of safely and in accordance with local environmental regulations.

3. Change at the same time:
  - all filters
4. Refit the drain plug.

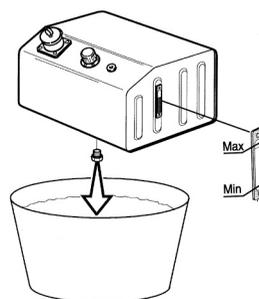
**Filling the oil tank with hydraulic oil**

The oil used for filling must be clean. Do not mix different oils.

Hydraulic oils must have been dealt with according to cleanliness requirements NAS 1638: 7 / ISO 4406: 18/16/13.

Hydraulic oil that is approved for HIAB products must comply with one of the following standards or equivalents:

- ISO 11158 HV
- DIN 51524 part 3 HVLP
- ISO 6743/4 L-HV



Suppliers of hydraulic oil must verify that the quality and performance of the oil complies with the above standards.

When changing from mineral oil to a non-polluting synthetic oil, or when changing to biodegradable oil, contact a HIAB service workshop.

### Viscosity of oil

The viscosity of the oil is of great importance to achieve high efficiency of the hydraulic system.

The naming of the oil in the table below: 32, 46 or 68 tells the viscosity of that oil at 40°C (reference temperature).

Viscosity of oil at 40°C	Temperature range
32	-25°C to 75°C
46	-15°C to 90°C
68	-5°C to 90°C

The recommended viscosity during normal working conditions is between 16 and 40cSt.

HIAB strongly recommend an oil working temperature below 70°C. If necessary consider an oil cooler or heater.



### ! NOTE

When working in artic condition consider an oil with lower viscosity than the 32 oil in the table above.

### Environmentally Friendly Oil

The environmentally friendly oils recommended for HIAB products are ester based synthetic hydraulic fluids (synthetic ester).



### ! NOTE

**Vegetable oils do not meet HIAB's requirements and must not be used.**

**After filling the tank**

1. Operate each crane function to its end positions.
2. Operate the crane to parking position.
3. Check and top up the oil tank to max level on the tank gauge.
4. Bleed the system.

**9.5.6 Check gear oil**

At delivery the drum is filled with gear oil SAE 80W-90-API-GL5.

Carry out gear oil control every 3 months.

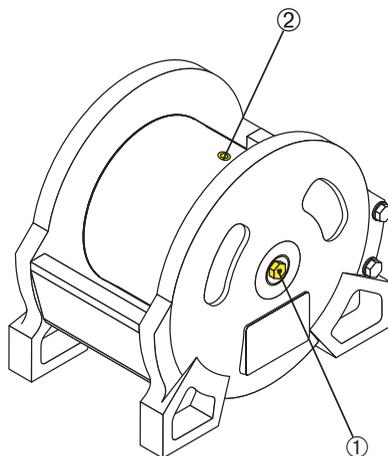
Should, however, an oil leakage occur or should a gear repair be necessary, a.m. oil has to be filled up.

**WARNING**

The gear oil must not be mixed with synthetic oil.

**Gear oil control****The hoist should be in horizontal position**

- Turn the screw ① to check if oil is leaking. If no oil is leaking, corresponding oil has to be filled in through the filling screw ②.
- When there is sufficient gear oil in the drum, firmly tighten the screw ① again.



### 9.5.7 Change of gear oil

**First change of gear oil: after 100 operating hours, latest after 6 months.**

**The hoist should be in horizontal position**

Heat gear oil: if necessary, completely pay out and reel in rope once.

**Drain off the oil:**

Spool off the rope until there is access to the screw ②.

Turn the drum and open screws ② and ①. Guide the gear oil from screw ② into a suitable container.

**Fill in oil:**

Turn the drum, until the screw ② is on top of the drum.

Fill new gear oil through the opening of screw ② until some gear oil slightly overflow through the opening of screw ①.

Firmly tighten screws ① and ②.



**TIP**

**These filling amount can be less than indicated filling amount, since oil remains in the hoist.**

**Gear oil quantity:**

TC1 = 0.5 l

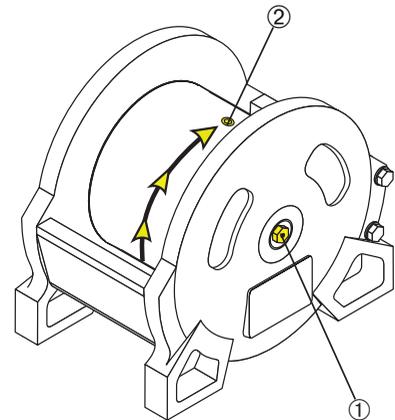
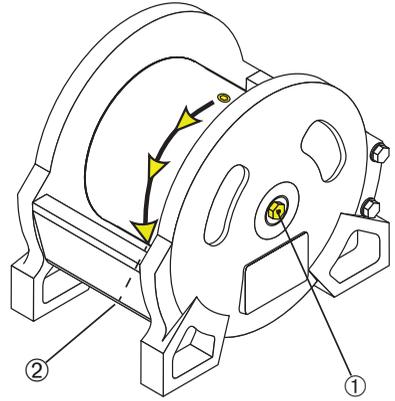
TC2 = 0.6\* l

TC2L = 1.25\* l

TC3 = 2.3 l

TC5 = 3.5 l

\* +0.1 l if hoist has No. 400000...xxx



### 9.5.8 Bleeding air from the hydraulic system

**Bleed the air from the hydraulic system:**

- after changing the hydraulic oil
- after working on the hydraulic system
- if your crane works slowly or jerkily

- if your crane has not been used for a long time



**WARNING**

Air in the hydraulic system can lead to faults and damage

**To bleed air from the hydraulic system, proceed as follows:**

Move each crane cylinder and each hydraulically operated piece of add-on equipment at least twice to its end positions (slowly).

## 9.6 Troubleshooting

### 9.6.1 Main fuses

**If the microprocessor detects a fault, this must be rectified immediately.**

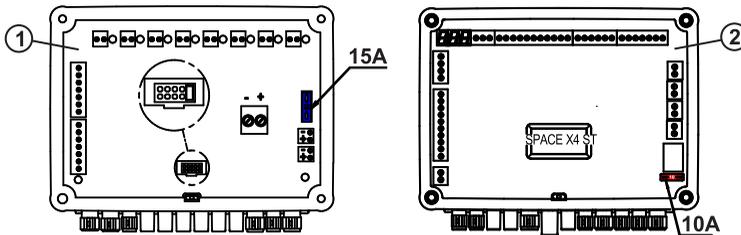
Fault	Probable cause	Action
The control system does not work at all. The indicator light next to On/Off button on the user panel is not lit, even if you press On/Off.	Defective fuses.	<ol style="list-style-type: none"> <li>1. Replace faulty fuses in the: <ul style="list-style-type: none"> <li>- vehicle</li> <li>- standard box</li> <li>- relay box</li> </ul>                     (See Description, Components, Fuse, Location)                 </li> <li>2. Check all the cable connections.</li> </ol>

Description	Components	Fuse	Location
System main fuse	Relay Box, Standard Box, Oil Cooler	40 A	Located on the vehicle, were the crane is mounted.

## 9.6.2

## Maintenance and Service

Description	Components	Fuse	Location
Fuse for all components controlled by the relay box.	Hydraulic main control valve, stabiliser leg warning lamp, user interface, MUX box. Truck warning interface, Work lights.	15 A	Located inside the relay box ①.
Fuse for all components connected to the standard box.	Hydraulic main control valve, stabiliser leg warning lamp, user interface, MUX box. Truck warning interface.	10 A	Located inside the standard box ②.



### 9.6.2 Faults on the crane

Faults in the crane must be rectified immediately.



#### DANGER

- Only correct yourself the faults that according to the table you may rectify.
- Follow the instructions exactly!
- All other faults must be corrected by personnel in a HIAB service workshop!

Fault	Probable cause	Action
The electronic system will not start.	Parking brake on the truck is not engaged.	Engage parking brake on the truck.
Engage Crane does not react to the controls. Indicator lamps light up on the user panel.	The crane is in an OLP situation	Perform movements to reduce the load moment. If necessary, release OLP.

Fault	Probable cause	Action
Crane does not work properly: One or more crane functions do not work, or not properly. Lifting capacity is much less than normal. Operating speed is significantly reduced. The service lamp is lit.	The system has detected a fault	Contact a HIAB service workshop.
The hydraulic pump makes a noise. Three causes: <b>Warning! Stop using the crane immediately!</b>	Oil tank filler cap air filter is blocked.	Clear the blockage or replace the entire filler cap.
	Oil level in the tank is too low.	Top up the oil tank and bleed the hydraulic system.
	The pump is faulty	Go to a HIAB service workshop.
The stabiliser extensions do not slide out.	The extensions are still locked.	Unlock the extensions.
	Hydraulic fault.	Go to a HIAB service workshop
The slewing movements are irregular or cause abnormal noises.	Insufficient oil in the hydraulic system.	Top up the oil tank
	Insufficient oil in the slewing housing.	Top up the oil in the slewing housing to the required level.
	The upper slewing bearing is not properly lubricated.	Lubricate the bearing
	The bearings in the slewing housing are damaged.	Go to a HIAB service workshop
Add-on equipment does not work properly (rotator, hoist, etc.)	Connectors not properly connected.	Reconnect the add-on equipment, according to the instructions.
	Other defect.	Go to a HIAB service workshop
Leak on hydraulic system: leaking coupling, hose or line <b>Danger! Keep well away from any oil leak.</b>		<ol style="list-style-type: none"> <li>1. Press a Stop button</li> <li>2. Disengage the PTO.</li> <li>3. Contact a HIAB service workshop</li> </ol>
The remote control gradually works less well.	Blocked filter insert	Replace the filter insert.

Fault	Probable cause	Action
One remote control function does not work.	The remote control lever was not in neutral at start up.	<ol style="list-style-type: none"> <li>1. Push in the <b>Stop button</b>.</li> <li>2. Make sure that all levers are in neutral.</li> <li>3. Pull out the <b>Stop button</b>.</li> </ol>

### 9.6.3 Decommissioning a crane

Cranes are designed and manufactured taking the environment into consideration. Environmental requirements and soundness have been considered when selecting the raw materials. The metal parts are designed to achieve a light and durable construction, this includes the selection of higher-quality grades of steel. When the crane is decommissioned at the end of its service life, years from now, waste will be created, which must be utilized and disposed of correctly. The crane must be decommissioned properly. Most of the crane's raw materials can be recycled.

#### Follow the regulations of the local authorities!

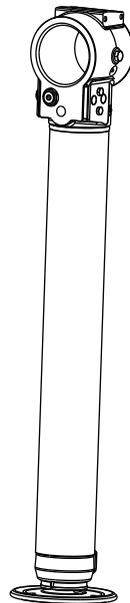
- Oil and grease must not be spilled on to the ground or released into the environment!
- Drain the oil from hydraulic cylinders, valves and hoses.



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**Sort the waste**

- Deliver the metal parts for recycling, for reuse as raw material. These are load-bearing, structures manufactured from steel or cast iron, hydraulic cylinders and lines drained of oil, directional control valves, shafts, bearing bushes, control levers, small parts.



**Energy waste** can be utilized by incinerating it at a proper waste incineration plant

- spiral wraps, manufactured from polyethene, plastic, bearings (cleaned of lubricants) used in the column, beam system etc, manufactured from polyamide plastic.



**Unsorted waste** should be delivered to a landfill

- drained hydraulic hoses, electrical wires, control cables, seat, hydraulic cylinder seals, lights, small plastic and rubber parts.



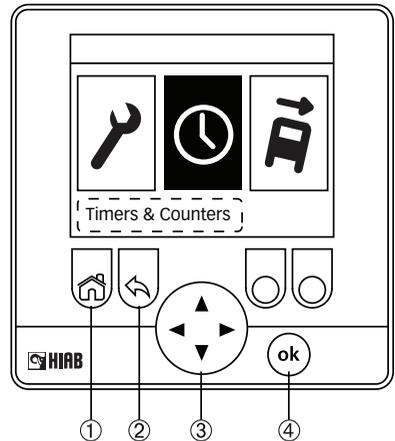
**Hazardous waste** is delivered to a collection point for hazardous waste

- oils: hydraulic oil, transmission oil from the slewing system
- solid lubricants: greases from the joints and journal bearings
- other waste containing oils and greases: hydraulic oil filters.



## 9.7 Display [option]

The display has three menu items: *Error codes*, *Timers & Counters* and *VSL/Slewing sector*. These items are shown on the screen when the display is first engaged. To be able to select an item press the menu toggle button or the OK button. In the bottom left of the screen the name of the item currently highlighted is shown.



### Buttons

- ① **Main menu button** - Press to go back to main menu
- ② **Back button** - Press to go back one step
- ③ **Menu toggle button** - Press to toggle between menu items
- ④ **OK button** - Press to select item

### Menu items

#### *Error codes*

If item *Error codes* is selected and there are errors present in the system the screen will show a three digit number for each fault in the system.

#### *Timers & Counters*

When item is selected information is shown about:

- Total time - Number of hours that the crane has been engaged

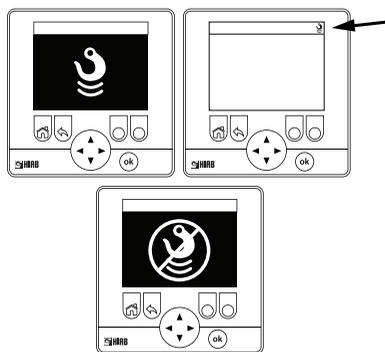
- Use time – Number of hours that dump valve has been active
- Lift count – Number of lifts made
- Time to service – Number of hours with the crane engaged until next service
- Use time to next service – Number of hours with dump valve active until next service
- Lifts to service – Number of lifts until next service

### *VSL or Slewing sector*

If this item is selected the truck VSL diagram is shown. The diagram shows six sectors surrounding the crane. In each sector a percentage of maximum lifting capacity available is shown. High stability in a sector will give a high percentage of lifting capacity. The different sectors are marked in colors green, yellow, grey or red where green indicates the highest percentage of lifting capacity and red indicates the lowest percentage.

### **Function indication**

If function LSS-V is activated the screen turns blue and a symbol of a hook is shown. This to notify the operator of the occurrence. When the screen goes back to normal the symbol of the hook is shown in the top right of the screen. When deactivating LSS-V the screen turns blue again and the hook symbol is shown, this time crossed in a red circle. The hook symbol in the top right of the screen disappears.

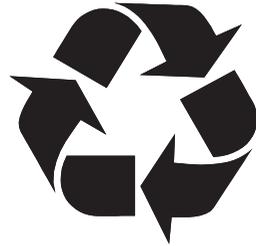


## 10.1 Decommissioning a crane

Cranes are designed and manufactured taking the environment into consideration. Environmental requirements and soundness have been considered when selecting the raw materials. The metal parts are designed to achieve a light and durable construction, this includes the selection of higher-quality grades of steel. When the crane is decommissioned at the end of its service life, years from now, waste will be created, which must be utilized and disposed of correctly. The crane must be decommissioned properly. Most of the crane's raw materials can be recycled.

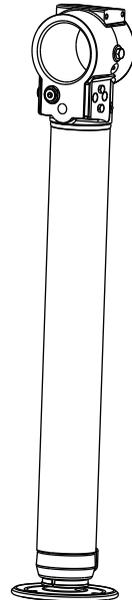
### Follow the regulations of the local authorities!

- Oil and grease must not be spilled on to the ground or released into the environment!
- Drain the oil from hydraulic cylinders, valves and hoses.



### Sort the waste

- Deliver the metal parts for recycling, for reuse as raw material. These are load-bearing, structures manufactured from steel or cast iron, hydraulic cylinders and lines drained of oil, directional control valves, shafts, bearing bushes, control levers, small parts.



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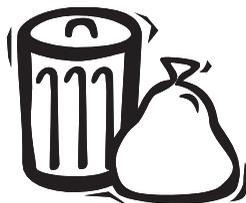
**Energy waste** can be utilized by incinerating it at a proper waste incineration plant

- spiral wraps, manufactured from polyethene, plastic, bearings (cleaned of lubricants) used in the column, beam system etc, manufactured from polyamide plastic.



**Unsorted waste** should be delivered to a landfill

- drained hydraulic hoses, electrical wires, control cables, seat, hydraulic cylinder seals, lights, small plastic and rubber parts.



**Hazardous waste** is delivered to a collection point for hazardous waste

- oils: hydraulic oil, transmission oil from the slewing system
- solid lubricants: greases from the joints and journal bearings
- other waste containing oils and greases: hydraulic oil filters.



## 11.1 Documentation

The Technical Data document shows diagrams and technical information about your specific crane

**The enclosed Technical Data printed out by the installer should be stored together with this Operator's manual.**

## 11.2 Theoretical using time Hoist

<b>Drive group</b>	<b>1Bm</b>
class of operating time	T3
theoretical using time (years)	12,8 - 6,4
at an average, daily operat. time (h)	0,5-1,0
calc. total operating time (h)	1600
load spectrum	L2
hours of full line pull (h)	400



### CAUTION

**Hoist systems have to undergo a general overhauling after the end of the theoretical using time.**



### CAUTION

**The operator has to arrange for the GÜ on basis of determination of the used share of the theoretical using time, respectively latest after 10 years of use.**

**(See BGV D8, as well as FEM 9.755 latest editions).**



### CAUTION

**In the country of application, the national regulations which are individually valid for hoisting and pulling units, have to be followed.**

### 11.3 Performance Data TC1, rope capacity

Rope diameter 8 mm

Rope capacity according to DIN 15020 Grooved drum	Rope layer			
	1	2	3	4
Hoisting force in kN	11.5	11	10	9.5
Rope length in m/layer, rope diameter 8 mm	10	12	12	13 (4*)
Total rope length in m	10	22	34	47 (38*)
Rope speed v in m/min with standard motor	42	46	50	54
Weight in kg (ca): <sup>1)</sup> hoist <sup>2)</sup> hoist + rope	<sup>1)</sup> 54 <sup>2)</sup> 64			
Flow	40 l/min			
Static pressure	220 MPa			
Dynamic pressure	170 MPa			

(\*) rope length 38 m

### 11.4 Performance Data TC2, rope capacity

Rope diameter 10 mm

Rope capacity according to DIN 15020 Grooved drum	Rope layer			
	1	2	3	4
Hoisting force in kN	24	21	20	18
Rope length in m/layer, rope diameter 10 mm	10	12	13	14
Total rope length in m	10	22	35	49
Rope speed v in m/min with standard motor	42	46	50	54
Weight in kg (ca): <sup>1)</sup> hoist <sup>2)</sup> hoist + rope	<sup>1)</sup> 76 <sup>2)</sup> 98			
Flow	97 l/min			
Static pressure	24.0 MPa			
Dynamic pressure	18.5 MPa			

## 11.5 Abbreviations

- ADC - ('Automatic Duty Control') - Automatic Duty Control
- ADO - ('Automatic Dumping of Oil') - Automatic Dumping of Oil
- APO - ('Automatic Power Off') - Automatic Power Off
- ASC - ('Automatic Speed Control') - Automatic Speed Control
- BDA - ('Boom Deployment Assistant') - Boom Deployment Assistant
- DA modules - ('Digital Amplifier Modules') - Digital Amplifier Modules
- HDC - ('Hoist Dual Capacity') - Hoist Dual Capacity
- JDC - ('Jib Dual Capacity') - Jib Dual Capacity
- LSS-H - ('Load Stabilising System-Horizontal') - Load Stabilising System-Horizontal
- LSS-V - ('Load Stabilising System-Vertical') - Load Stabilising System-Vertical
- MEWP - ('Mobile Elevating Work Platform') - Mobile Elevating Work Platform
- MSC - ('Manual Speed Control') - Manual Speed Control
- MUX - ('Multiplexer Box') - Multiplexer Box
- OLP - ('Overload Protection') - Overload Protection
- OPS - ('Operator Protection System') - Operator Protection System
- PFD - ('Pump Flow Distribution') - Pump Flow Distribution
- PSB - ('Power Supply Box') - Power Supply Box
- SCB - ('Stabiliser Control Box') - Stabiliser Control Box
- SSL - ('Sector Stability Limit') - Sector Stability Limit
- TWI - ('Transport Warning Interface') - Transport Warning Interface
- UI - ('User Interface') - User Interface
- VSL - ('Variable Stability Logic') - Variable Stability Logic
- VSL+ - ('Variable Stability Logic Plus') - Variable Stability Logic Plus